



## 2025 VACUUM PUMP



**Floating Scroll Pump, SVF**



**Scroll Pump, SP**



**Vane pump, VP1, VP2**



**Multi-Root, EV-A**



**Roots Blower, RP**



**Screw Pump, PS & PD**



**Turbo Pump, EBT**

**We looked across the universe to find the best performing pumps.**

**This is a priority of ours.**

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**Release: 12/21/2025**

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# Vacuum Products Corporation

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## Mission Statement

Committed to provide services that lead the industry in customer satisfaction, quality, delivery and cost. We thrive to satisfy the increasing demand of rapidly changing applications at reasonable price.

## One Stop Shopping

We offer a broad range of pumps from roughing to high vacuum. We have vacuum fittings, valves, gauges, feedthroughs, and manipulators. We also make custom manifolds and gas lines. You can build a complete system from our catalog.

For vacuum components, visit [www.vacproducts.com](http://www.vacproducts.com)

## Custom Design

Technical support plays an essential role in serving our customers. We collaborate with customers to develop the solution that fits their requirements.

Custom design for manufacturing and cost reduction is part of our service.

## Logistics

Our manufacturing facilities are located in USA, and Asia. We ship from any where to your destination to save time and money.

## Application

### Research & Development

- University
- Government Lab
- Space Simulation

### Instrumentation

- Electron optics
- Metrology
- Mass Spec

### Thin-film Deposition

- Glass / Web / Optics
- Data storage
- Surface coating

### Leak Detection

- Automotive
- Refrigeration
- Aerospace

### Industrial vacuum

- Metallurgy and furnace
- Heat treatment
- Laser

### Food Packaging

- Biopolymer
- Shelf life

### Biotechnology

- Sample preparation
- Research

### Semiconductor

- Sputtering / Evaporation
- CVD / ALD / MBE
- Ion Implant
- Etch

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## Dry Scroll Pump

For those who are on tight budget, we offer an alternative selection to solve your budget concern.

Based on two spiral cylinders, first one fixed and the second offset and orbiting against the first with an offset of 180°. Thus several crescent-shaped pockets of differing sizes are created. By means of an eccentric drive, the orbiting scroll is made to orbit about the fixed scroll, reducing the volume of the pockets and compressing gases from the outside towards the inside thereby pumping the gases from vacuum chamber.



0°(360°) gas suction



90° gas pressing



180° further compressing



270° discharging



SP series of Scroll pumps are available in sizes from 2.5 cfm to 43 cfm. This series offers the lowest initial investment. 10,000 hour life warranty. This series pump has same performance of TriScroll but at a lower cost. This is a generic pump, designed for customers who does not require the image of a known brand.

### Technical Specification

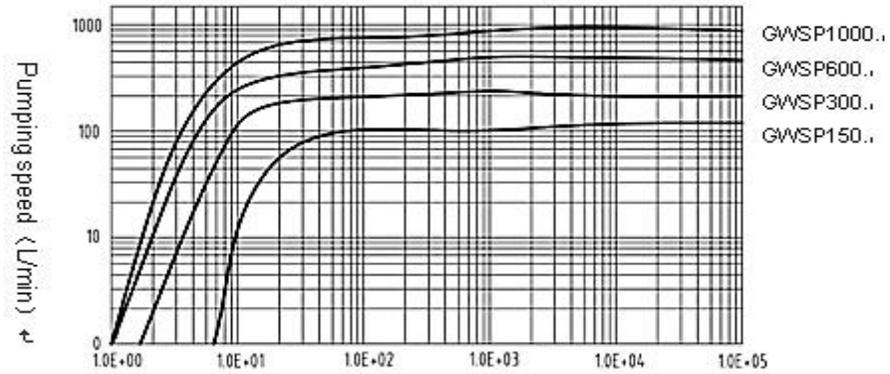
Model		SP75	SP150	SP300	SP600	SP1000	
Pumping Speed	60 Hz cfm	2.5	5.1	10.9	22.3	42.8	
Ultimate pressure	Torr	$\leq 7.5 \times 10^{-2}$	$\leq 6.0 \times 10^{-2}$	$\leq 1.9 \times 10^{-2}$	$\leq 7.5 \times 10^{-3}$	$\leq 7.5 \times 10^{-3}$	
Noise Level	dB(A)	$\leq 52$	$\leq 57$	$\leq 61$	$\leq 63$	$\leq 67$	
Leakage	0.75x10 <sup>-3</sup> std cc/ sec						
Max. Inlet/Exhaust Pressure	Atm	1.0 / 1.2					
Ambient Operation Temp.	5 C - 40 C						
Max. Water Treatment	G/h	50			60		
Motor 1 phase	Output	kW	0.15	0.25	0.55	0.75	---
	Voltage	V	110	110	110	110	---
	Frequency	Hz	60	60	60	60	---
	Speed	rpm	1710	1710	1730	1750	---
Motor 1 phase	Output	kW	0.15	0.25	0.55	0.75	---
	Voltage	V	220	220	220	220	---
	Frequency	Hz	50	50	50	50	---
	Speed	rpm	1425	1425	1440	1440	---
Motor 1 phase	Output	kW	0.15	0.25	0.55	0.75	---
	Voltage	V	230	230	230	230	---
	Frequency	Hz	50/60	50/60	50/60	50/60	---
	Speed	rpm	1710	1710	1710	1740	---
Motor 3 phase	Output	kW	---	0.37	0.55	0.75	1.5
	Voltage	V	---	380	380	380	380
	Frequency	Hz	---	50	50	50	50
	Speed	rpm	---	1400	1440	1440	1440
Inlet/Exhaust Flange		KF25/16	KF25/16	KF25/16	KF40/16	KF40/16x2	
Dimensions	mm	350x210x245	430x250x280	492x268x324	530x312x343	580x360x400	
Packing Dimension	mm	400x300x340	550x400x420	650x450x480	650x450x480	750x500x520	
Net Weight	kg	13	18	32	38	52	
Gross Weight	kg	21	27	42	50	65	
Cooling Type	Air cooled						

# Dry Scroll Pump

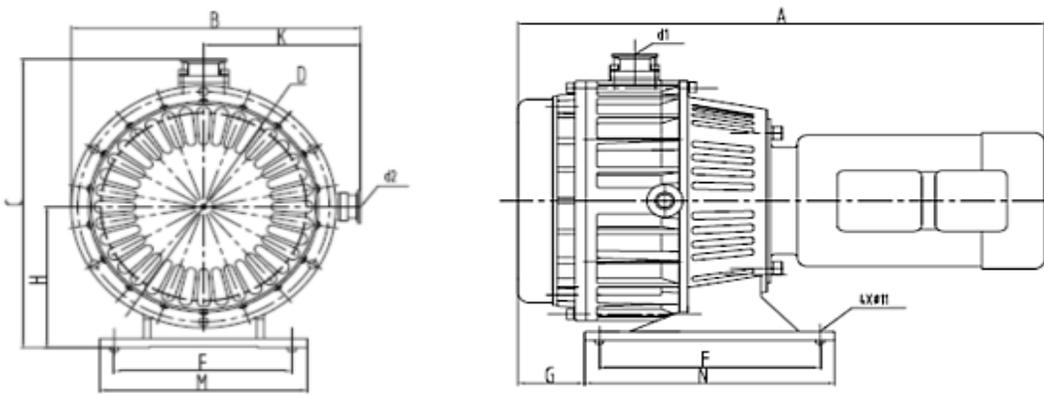
## Performance curve

Inlet pressure (Pa)

Pressure-pumping speed relation curve



## 5.Connection



Model	A	B	C	D	E	F	G	H	M
SP150	430	250	280	220	214	109	86	130	155
SP300	490	290	340	267	252	145	101	201	192
SP600	520	316	360	291	252	160	93	175	206
SP1000	580	360	400	336	267	184	121	195	224

## Advantage

1. Provide clean vacuum environment  
Provide oil free and clean vacuum environment.
2. Wider vacuum range, higher ultimate vacuum level, and higher pumping speed  
Pumping from atmosphere to ultimate vacuum level in seconds. Suitable for repeated switch on/off operation.
3. Low noise; less vibration; higher efficiency, low power consumption  
Continuous motion results in minimum pressure pulsation, less vibration and low noise. Inlet and exhaust are separated, gas pockets are efficiently sealed, ensures minimum gas leak.

## "Floating" Scroll Pump

### Operating principle

Consists of a fixed and a rotating scroll, same as the conventional Scroll. The difference is the fixed scroll "floats" with the rotating scroll. The two scroll touches each other very slightly through a dynamic balancer (controlable) which keeps the contact under a mild, and constant pressure.

The benefit is it has **No Tip Seal**.

It pumps moisture at a higher rate.

The major problem of a Scroll pump is the wearing of the Tip Seal.

The floating Scroll pump does not use Tip Seal. The wear is eliminated.

No replacement is necessary.

### SVF Series

#### 4 standard sizes:

SVF-5 (0.2 cfm), SVF-20 (0.7 cfm), SVF-50 (1.8 cfm) and SVF-100 (3.5 cfm).

The pump is 100% oil free and maintenance free. Very compact; ideal for portable equipment. It is the prefer choice by military and widely used in medical field such as resperator for patients. Common applications are analytical instrument, laboratory, backing pump or anywhere clean vacuum is needed.

Larger size pumps are available upon request.

### Features and Benefits:

The oil-free floating scroll pump has fixed first scroll and spinning second scroll that floats. Seals are dynamically balanced to a slight touch but in full contact.

This patented feature increases pumping speed for moisture at nearly no wear.

Life of pump is extremely extended without requireing seal change.

Conventional Scroll pump requires seal replacement after 6 month of running.

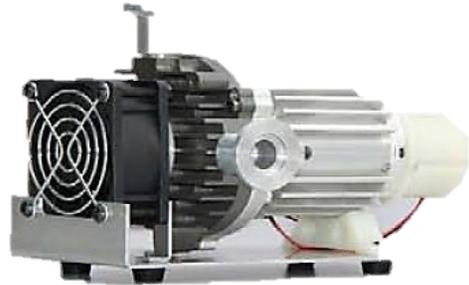
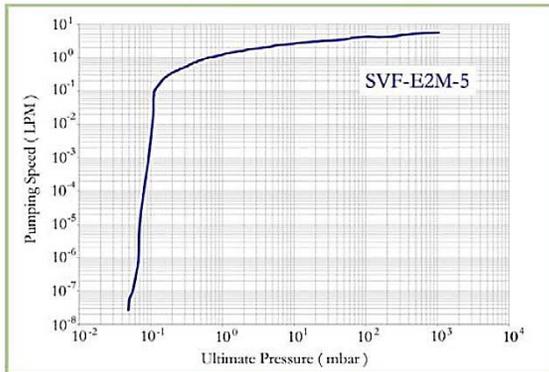
The Floating Scroll pump can run continuously for years without service requirement.

# "Floating" Scroll Pump

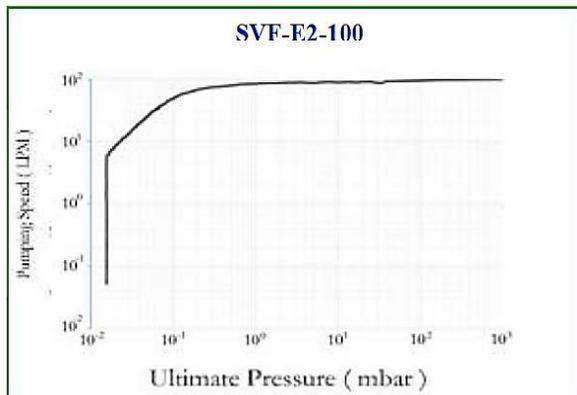
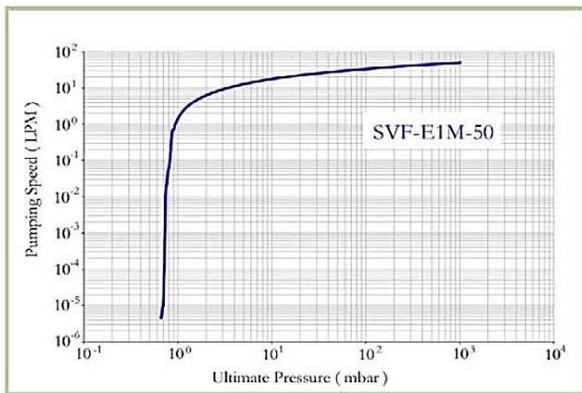
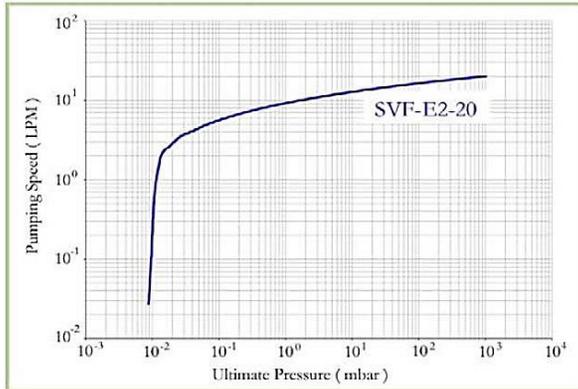
## Technical Data

Model	SVF-E2M-5	SVF-E2-20	SVF-E1M-50	SVF-E2M-100
Ultimate Pressure	≤ 0.05 mbar (5 Pa)	≤ 0.01 mbar (1 Pa)	≤ 0.5 mbar (50 Pa)	≤ 0.05 mbar (5 Pa)
Pumping Speed	5 L/min (0.3 m <sup>3</sup> /h)	20 L/min (1.2 m <sup>3</sup> /h)	50 L/min (3 m <sup>3</sup> /h)	100 L/min (6 m <sup>3</sup> /h)
Power	15 W	70 W	95 W	200 W
Motor Type	Brushless DC Motor	Brushless DC Motor	Brushless DC Motor	Brushless DC Motor
DC Voltage	12 or 24 VDC	24 VDC	24 VDC	24 / 48 VDC
AC Voltage (with adapter)	100-240 VAC	100-240 VAC	100-240 VAC	100-240 VAC
Max. Speed	3,600 RPM	4,500 RPM	5,300 RPM	4,000 RPM
Vapor Tolerance	Unlimited	Unlimited	Unlimited	Unlimited
Max. Inlet	Unlimited	Unlimited	Unlimited	Unlimited
Max. Outlet	1 barg	1 barg	1 barg	1 barg
Noise (OEM)	56 dB(A)	60 dB(A)	60 dB(A)	60 dB(A)
Noise (with case)		55 dB(A)	55 dB(A)	55 dB(A)
Weight (OEM1/2)	0.84 kg	2.1 kg / 2.7 kg	1.0 kg / 1.2 kg	5.4 kg
Weight (with base/case)	1.1 kg	4.5 kg	2.8 kg	6.8 kg
Dimension (OEM1/2)	150×88×85 mm	184×132×132 mm 243×132×132 mm	124×90×87 mm 189×116×110 mm	230×208×148 mm
Dimension (with base/case)	182×88×94 mm	294×200×165 mm	230×183×150 mm	325×191×160 mm
Inlet/Outlet Connection	G 1/8"	G 1/4"	G 1/4"	KF-25 / G 3/8"
Cooling System	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled
Ambient	-40 to 50	-40 to 50	-40 to 50	-40 to 50

## Pumping Speed Curves



# "Floating" Scroll Pump



## Rotary Vane Pump

### VP Series

**VP** Series pumps are rugged mechanical oil-sealed pumps with speeds ranging from 8 to 300 m<sup>3</sup>/hr (5 to 178 CFM). Compact and quiet, they feature advanced lubrication circuits, highly reliable to suit specific application. A built-in anti-suckback valve isolates the pump from the process during power interruptions, and keeps oil out of your system.

Vane pump has become industry's standard choice for laboratory and light industrial application. Known for its rapid pumping and ability to handle vapor, vane pumps are designed for reliable and long-term operation. Single phase motors are equipped with thermal overload protection at no extra charge. Distinguished by high pumping speed even in low pressure ranges. Very quick pump-down time. It does not require regular maintenance other than oil change at service intervals.

Shipping includes: 1 litre of oil, KF25 center ring and O-Ring. Supplied at no extra charge. Fomblin oil, if required, must be purchased separately for PFPE pumps.

### Application:

- \* Electron Microscopy (Surface Science)
- \* Vacuum oven & furnace
- \* Thin-film coating
- \* Vacuum Brazing
- \* Metrology and analytical
- \* Medical instrument
- \* Backing to Turbo pump
- \* Loadlock and transfer chamber
- \* Refrigeration & Freeze drying
- \* Glove box, Oven
- \* Gas bottle filling
- \* Automotive



### Reliable system with anti suck-back protection

Every pump has protection device to prevent oil and air suck-back into the vacuum system if the pump stops while under vacuum. A variety of protection devices are used, depending on the pump size and cost, but emphasis is always placed on reliability and simplicity. When you use gas ballast on the pump, you must use a solenoid operated gas ballast control valve to prevent air suck-back.

### Positive Pressure Oil Lubrication

The pumps incorporate a positive pressure oil lubrication system to ensure correct lubrication to prevent oil starvation with high gas loads.

An integral oil pump ensures that flow is adequately pumped throughout the stator/rotor assembly at all times. This oil lubrication level in the reservoir is less critical than other pump design.

Pump can operate at 50-70% of the maximum oil level. A sight glass allows convenient monitoring

## Rotary Vane Pump

### Gas Ballast

The pump has a gas ballast valve. The valve is used to introduce gas into the stator during the compression stage. This prevents vapor condensation inside the pump, dilutes and purges corrosive gas. Therefore, the use of gas ballast reduces oil degradation and pump corrosion.

Vane pumps are available in Single stage and Dual stage. Performance difference is in the vacuum

### Single Stage Vane Pump

**VP1 Series : VP1-10, VP1-20, VP1-25, VP1-40, VP1-63, VP1-100, VP1-160, VP1-250, VP1-300**

Single Stage Vane pump is oil-sealed with pumping speed ranging from 6 CFM to 177 CFM. Compact and rugged designed. They feature advanced lubrication circuits with high reliability. This type of pump is commonly used in industrial application because of its high initial pump down and low cost.

### Specifications

Model	Pump Speed	Ultimate pressure	In/Out port	Power	Noise	Oil	Water vapor	Water capacity
	cfm (m3/hr)	Torr	mm	kw	db	Litre	VP. Torr	Kg/hr
<b>VP1- 10</b>	6 (10)	1.5	G 1/2	0.37	69	1	30	0.15
<b>VP1- 20</b>	12 (20)	1.5	G 1/2	0.75	73	1	30	0.3
<b>VP1- 25</b>	15 (25)	1.5	G 1/2	0.75	73	1	30	0.3
<b>VP1- 40</b>	24 (40)	$3.75 \times 10^{-1}$	G 1 1/4	1.5	65	1	30	0.4
<b>VP1- 63</b>	35 (60)	$3.75 \times 10^{-1}$	G 1 1/4	1.5	65	2	30	35
<b>VP1-100</b>	59 (100)	$3.75 \times 10^{-1}$	G 1 1/4	3	67	2	30	56
<b>VP1-160</b>	94 (160)	$7.5 \times 10^{-2}$	G 2	4	70	5	30	141
<b>VP1-250</b>	147 (250)	$7.5 \times 10^{-2}$	G 2	5.5	72	5	30	159
<b>VP1-300</b>	177 (300)	$7.5 \times 10^{-2}$	G 2	5.5	74	5	30	176



# Rotary Vane Pump

## Dual stage Vane pump

**VP2 Series :** VP2-8, VP2-16, VP2-30, VP2-40, VP2-60, VP2-90,

Dual Stage Vane pump is oil-sealed with pumping speed ranging from 5 CFM to 50 CFM. Compact and rugged designed. They feature advanced lubrication circuits with high reliability.

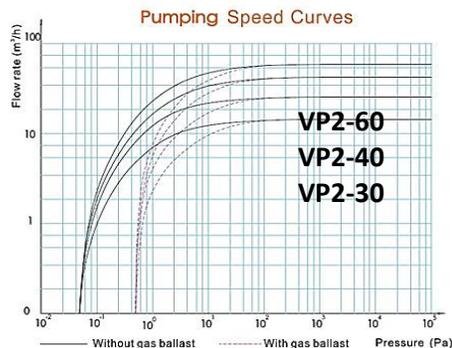
### Characteristics:

- \* 2 stage direct drive motor for any voltage (see specification)
- \* Gas ballast to keep oil clean and remove moisture and other vapor from condensing
- \* Anti-suck back valve to prevent oil back-streaming
- \* Single phase motor is equipped with thermal protection for safety
- \* Large, easy-to-see sight glass ensures proper oil level
- \* 18 months warranty for operating under clean environment
- \* Optional trap and oil mist eliminator
- \* Extremely quiet. Virtually vibration free
- \* Larger oil capacity keeps the pump cooler and reduce thermal degradation
- \* On / Off switch



### Specifications

Model	ballast close	ballast open	Pump Speed	In/Out port	Power	Oil	Motor speed	Noise	Weight	Voltage
	Torr	Torr	cfm (m3/hr)	mm	kw	Liter	rpm	db	kg	
<b>VP2-10</b>	$3.7 \times 10^{-3}$	$3.7 \times 10^{-2}$	5 (10)	KF25/25	0.4	1.1	1440/1720	60	25	220V/ 380V
<b>VP2-16</b>	$3.7 \times 10^{-3}$	$3.7 \times 10^{-2}$	9 (14)	KF25/25	0.55	1.2	1440/1720	60	27	220V / 380V
<b>VP2-30</b>	$3.7 \times 10^{-3}$	$1.5 \times 10^{-2}$	18 (30)	KF40/40	1.5	2	1440/1720	60	63	3 ph/4 pole
<b>VP2-40</b>	$7.5 \times 10^{-3}$	$1.5 \times 10^{-2}$	24 (40)	KF40/40	1.5	2	1440/1720	65	65	3 ph/4 pole
<b>VP2-60</b>	$7.5 \times 10^{-3}$	$1.5 \times 10^{-2}$	35 (60)	KF40/40	2.2	3.4	1440/1720	65	87	3 ph/4 pole
<b>VP2-80</b>	$7.5 \times 10^{-3}$	$1.5 \times 10^{-2}$	50 (90)	KF40/40	3.7	3.4	1440/1720	65	101	3 ph/4 pole



## Rotary Vane Pump

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### Optional Accessories:

1. Trap – minimize back streaming of oil vapor to vacuum chamber during power failure
2. Oil Mist Eliminator – keep oil mist off the exhaust port and recirculate back to reservoir
3. Angle valve – to keep pump under vacuum when chamber is vented for service

## Dry Mechanical Pump, EV-A

This family of pumps are made by Ebara Technologies

### Operating Principle

With two claw-shaped rotors turn in opposite direction inside the housing. Due to the shape of these claw rotors, the air or gas is sucked in, compressed and then discharged. The claw rotors do not come into contact with each other or with the cylinder in which they are rotating. Tight clearances between the claw rotors and the housing optimize the internal seal and provide a consistently high pumping speed. A synchronization gearbox ensures exact synchronization of claw rotors.

The rotary claw operation principle reduces energy consumption considerably in comparison with conventional vacuum pumps so energy costs are reduced. Due to their near maintenance-free operation, a decrease in operating costs adds to the savings; no maintenance downtime occurs, no wearing parts or operating fluids need to be changed – only a gear box oil change is recommended after every 20,000 hours. When compared to conventional vacuum pump solutions, Mink claw vacuum pumps can save up to 60% on energy and operating costs.

The EV-A Series is a family of air-cooled, dry pumps that have industry-leading specifications. The family consists of the EV-A3 (9 cfm), the EV-A6 (21.6 cfm), the EV-A10 (36 cfm) and EV-SA20 (59 cfm) pumps. Typical applications include Load Locks, PVD Systems, Analytical Instruments and Electron Microscopes. These pumps are ideal for replacing wet pumps as well as Scroll type dry vacuum pumps.

EV-A pumps are manufactured by Ebara Technologies of Japan.

### Features and Benefits:

- \* Load Locks
- \* Analytical Instruments (LCMS, ICPMS)
- \* Electron Microscopes
- \* Electron Microscopes
- \* PVD Systems
- \* Oxygen Plasma Systems

### Applications:

- \* Small Air-Cooled Pump
- \* No-Contact Design
- \* No-Contact Design
- \* High Pumping Speeds at Atmosphere
- \* Highest Water Vapor Pumping of Any Air-Cooled Dry Pump
- \* UL, CE, and NRTL rated



## Dry Mechanical Pump, EV-A

### Model EV-A03

The Model EV-A03 air cooled dry pump offers high pumping speed (9 cfm) and high water vapor pumping (250 g/hr) when used with the optional gas ballast valve.

The pump is available with optional casters/levelers.

#### Specifications

<b>Pumping Speed, l/min</b>	Max	250
	Atmospheric Open	150
<b>Ultimate Pressure, Pa</b>	Gas Ballast: Off	1
	Gas Ballast: On	10
<b>Max. Inlet Pressure</b>		Atmospheric Pressure
<b>Max. Water Vapor Pumping Rate (at Gas Ballast: On), g/hr</b>		250
<b>Connection</b>	Gas Inlet	NW25
	Gas Outlet	NW25
<b>Approx. Power at Ultimate Pressure, kW</b>		0.34
<b>Weight</b>	kg	23
	lbs	51
<b>Power Supply</b>	[1 Phase/100V model]	1 Phase, 100-115V, 50/60Hz
	[1 Phase/200V model]	1 Phase, 200-240V, 50/60Hz
	[3 Phase/200V model]	3 Phase, 200-240V, 50/60Hz

### Model EV-A06

The Model EV-A06 air cooled dry pump offers high pumping speed (21.6 cfm) and high water vapor pumping (350 g/hr) when used with the optional gas ballast valve.

The pump is available with optional casters/levelers.

#### Specifications

<b>Pumping Speed, l/min</b>	Max	600
	Atmospheric Open	480
<b>Ultimate Pressure, Pa</b>	Gas Ballast: Off	1
	Gas Ballast: On	10
<b>Max. Inlet Pressure</b>		Atmospheric Pressure
<b>Max. Water Vapor Pumping Rate (at Gas Ballast: On), g/hr</b>		350
<b>Connection</b>	Gas Inlet	NW40
	Gas Outlet	NW25
<b>Approx. Power at Ultimate Pressure, kW</b>		0.59
<b>Weight</b>	kg	54
	lbs	119
<b>Power Supply</b>	[1 Phase/100V model]	1 Phase, 100-115V, 50/60Hz
	[1 Phase/200V model]	1 Phase, 200-240V, 50/60Hz
	[3 Phase/200V model]	3 Phase, 200-240V, 50/60Hz

## Dry Mechanical Pump, EV-A

### Model EV-A10

The Model EV-A10 air cooled dry pump offers industry leading specifications in an air cooled dry pump. The pump comes standard with four lockable casters/levelers.

#### Specifications

<b>Pumping Speed, l/min</b>	Max	1000
	Atmospheric Open	800
<b>Ultimate Pressure, Pa</b>	Gas Ballast: Off	1
	Gas Ballast: On	2
<b>Max. Inlet Pressure</b>		Atmospheric Pressure
<b>Max. Water Vapor Pumping Rate (at Gas Ballast: On), g/hr</b>		500
<b>Connection</b>	Gas Inlet	NW40
	Gas Outlet	NW25
<b>Approx. Power at Ultimate Pressure, kW</b>		1.1
<b>Weight</b>	kg	72
	lbs	159
<b>Power Supply</b>	[1 Phase/100V model]	-----
	[1 Phase/200V model]	1 Phase, 200-240V, 50/60Hz
	[3 Phase/200V model]	3 Phase, 200-240V, 50/60Hz

### Model EV-SA20

The Model EV-S20 pump is energy efficient vacuum pump for clean to light duty processes such as Load Lock, SEM, PVD, Ashing, Ion Implant and Etch. It has a pumping speed of (59 CFM) with an ultimate pressure as low as 3 mTorr. Options include: nitrogen purge, Niresist (Nickel alloy) to prevent corrosion and idel mode allows the tool to send a remotely controlled signal to save additional energy.

#### Specifications

<b>Pumping Speed, l/min</b>	Max	1670
	Atmospheric Open	
<b>Ultimate Pressure, Pa</b>	Gas Ballast: Off	3
	Gas Ballast: On	5
<b>Max. Inlet Pressure</b>		Atmospheric Pressure
<b>Max. Water Vapor Pumping Rate (at Gas Ballast: On), g/hr</b>		100
<b>Connection</b>	Gas Inlet	NW40
	Gas Outlet	NW40
<b>Approx. Power at Ultimate Pressure, kW</b>		0.45
<b>Weight</b>	kg	65
	lbs	143
<b>Power Supply</b>	[1 Phase/100V model]	-----
	[1 Phase/200V model]	1 Phase, 200-240V, 50/60Hz
	[3 Phase/200V model]	3 Phase, 200-240V, 50/60Hz

# Dry Screw Vacuum Pump

## Screw Pump

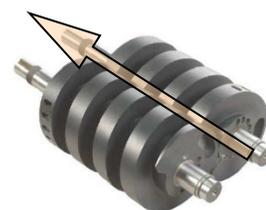
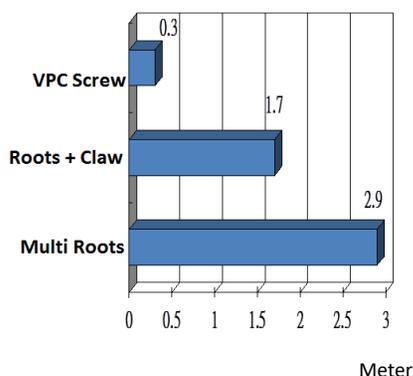
Thin-film, vacuum industry has been looking for a pump that is clean (oil free), long lasting and universally applicable to all processes such as Etch, CVD and PVD. Our Dry Screw Pump is designed to do just that.

## Operating principle

Dry Screw Pump consists of precision-grind screws rotors that rotates in opposite direction. The rotors makes no contact, therefore no need for lubrication. The pump is suitable for clean as well as harsh environment. It has the shortest gas discharge path which makes this pump more efficient than any other style of dry pump available on the market.

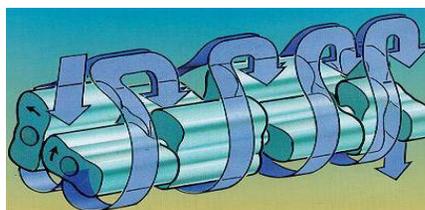
Unlike Scroll pump which deteriorates with use, screw pump maintains vacuum integrity year after year without needing service. Cost of ownership is lower than Scroll Pump. We produce more than 60,000 screw rotors each year.

VPC pump is built with superior technology to achieve excellent vacuum performance and low running costs. The highly intelligent dry pump is ideal for replacing wet pumps as well as Scroll Pumps.



### Application:

- \* Vacuum Coating
- \* Vacuum Oven
- \* Thermal Process
- \* Biotech
- \* Pharmaceutical
- \* Chemical
- \* Semiconductor
- \* TFT/LCD, LED
- \* Solar Cell
- \* Touch Panel
- \* Metallurgical
- \* Plasma processes
- \* Drying Process
- \* Degas



Roots + Claw

**Screw pump sizes range from 170 CFM to 5,100 CFM**

# Dry Screw Vacuum Pump

## FEATURES AND BENEFITS

- \* Environment friendly – no contaminated oil, no waste
- \* Applicable to all processes such as Etch, CVD and PVD
- \* Resistant to harsh condition
- \* Short gas path – less contamination
- \* Runs well under unstable power
- \* Easy service, quick access to all service points
- \* High uptime, high throughput, high MTTR (mean time to repair)
- \* No wear, maintains vacuum integrity without degradation
- \* Low COO, long life, low upfront cost, low maintenance
- \* Sizes range from 57 CFM to 1,772 CFM

## Screw pump Series: PS, PD

**PS:** Standard single-stage pump, water cooled motor  
**PD:** Low energy dual-stage pump, water cooled motor

**PSE:** Air cooled motor  
**PDE:** Air cooled motor



PS Series Screw Pump



PD Series Screw Pump



Heat exchanger is available (optional) as an integral part of cooling system at minimal cost  
 Explosion-proof motor is available upon request; used for Pharmaceutical & Chemical application

### PS Screw Pump Model

#### Single stage

Model #	Screw	Booster
PS80	PS80	----
PS160	PS160	----
PS180	PS180	----
PS602	PS80	PR600
PS902	PS160	PR900
PS1302	PS180	PR1300
PS1802		PR1800

### PD Screw Pump Model

#### Dual stage

Model #	Screw	Booster
PD120	PD120	----
PD300	PD300	----
PD500	PD500	----
PD702	PD120	PR600
PD1902	PD300	PR1800
PD2202	PD300	PR3000
PD2602	PD500	PR3000
PDE3012	PDE800	PR3000

E: indicates air-cooled motor

## Dry Screw Vacuum Pump

**Pump type:**

**A, H, G**

Pump Type	Pump	Controller	N2 heater	Air cool Kit	Inverter
A	x	x			1 or 2
H	x	x	x		1 or 2
G	x	x		x	1 or 2

**Coating Type:**

**D, N, H, C**

Coating Type	Coating Material	Clean Process	Corrosive Process	Abrasive Process	Sticky Process
D	Defric	x			
N	Ni	x	x		
H	Ni-Teflon	x	x	x	
C	NMC	x	x	x	x

NMC: Nano Modified Ceramic

**Part number system:**

**Pump model # -- Type -- Coating material -- Inverter --Special**

Example: PS602 -- HN1

PS80 pump + PR600 Booster + Advance controller + N2 heating + Ni coating + one Inverter

# Dry Screw Vacuum Pump

## PS DRY SCREW PUMP

### PS Standard Series (1600 - 21000 L/min)

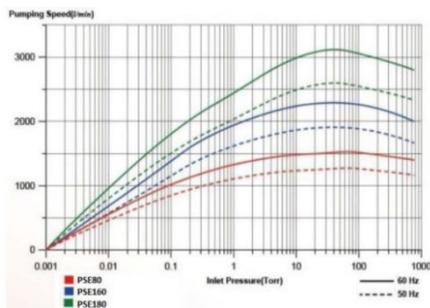
PS series pump down to an ultimate vacuum of  $7.5 \times 10^{-4}$  Torr. PS is robust and designed to work under harsh environment. The cost of ownership is lowest among competing technologies. You get all the reliability and performance for the processes.

#### Technical Data for PSE Series Dry Vacuum Pump

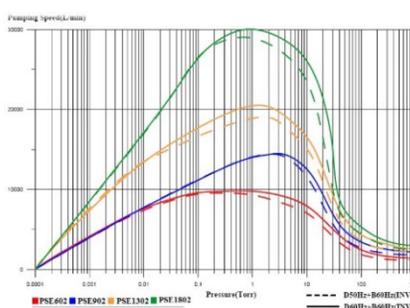
##### Specification

Model	Unit	PSE80	PSE160	PSE180	PSE602	PSE902	PSE1302	PSE1802	
Pumping Speed	L/min	1300/1600	2150/2600	2500/3000	8300/10000	12500/15000	17500/21000	25000/30000	
	m <sup>3</sup> /hr	80/96	130/156	150/180	500/600	750/900	1050/1260	1500/1800	
	CFM	47/57	77/92	88/106	294/353	441/530	618/742	883/1060	
Ultimate Pressure	Torr	$\leq 7.5 \times 10^{-3}$			$\leq 7.5 \times 10^{-4}$				
Motor	Voltage	V	220~380 (50/60 Hz)						
	Rated Power	kW	3.75	5.6	5.6	3.75+3.75	5.6+3.73	5.6+5.6	5.6+5.6
Connection	Inlet		NW50			ISO100		ISO160	
	Outlet		NW40						
N2	Pressure	Mpa	0.05						
	Dilute Flow	SLM	0~60 (Process Dependent)						
	Sealing Flow	SLM	6~8						
Dim	L x W x H	Inch	51x20x22	51x20x23	51x20x23	51x20x31	51x20x32	51x20x34	55x20x34
Weight	Lbs		662	750	805	1004	1158	1267	1235
Noise	dB(A)		<68	<70	<70	<70	<70	<70	<70
Interface	mbar l/s		SEMI E73-0299						
Operation Temp.	°F		41°F~104°F						
Operation Moisture	RH		$\leq 90\%$						

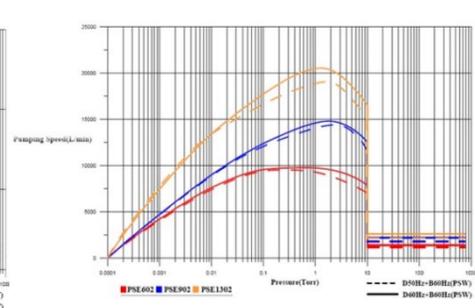
PS Pumping Speed Curve



PS Pumping Speed Curve (With Inverter)



PS Pumping Speed Curve (With Switch)



# Dry Screw Vacuum Pump

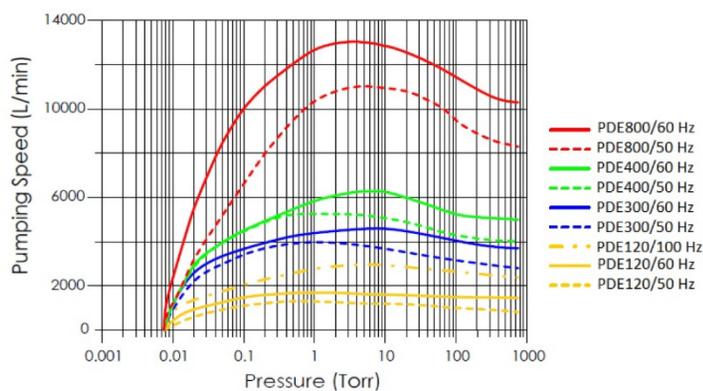
## PD DRY SCREW PUMP

### PD Series (Energy Saving, 2000 - 13330 L/min)

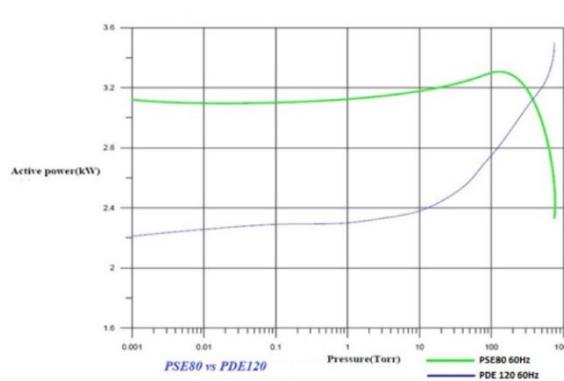
PDE series sets new benchmark in high-energy efficiency. It is environmentally friendly, and with low power consumption. PDE series give you all the reliability and performance you want with less utilities cost.

Technical Data for PD Series Energy Saving Dry Vacuum Pump Specification				
Model	Unit	PDE120	PDE300	PDE500
Pumping Speed	L/min	1300/2000	4500/5500	6950/8333
	m3/hr	80/120	270/330	417/500
	cfm	47/70	160/195	245/294
Ultimate Pressure	Torr	$\leq 7.5 \times 10^{-3}$		
	mBar	$\leq 1 \times 10^{-2}$		
	Pa	$\leq 2$		
Air-cooled Motor	Frequency	Hz 50/60		
	Voltage	V 220/380/440±5% (3Phase) 50/60Hz		
	Rated Power	kW 3.73	7.5	15
Connection	Inlet	NW50	ISO63	ND80
	Outlet	NW40		ND50
Cooling Water	Min. Flow	L/min 3		
	Max Pressure	kg/cm2 4		
	Pressure Dif	kgf/cm2 1		
	Temp.	°F 64°F ~ 77°F		
	Connection		RC 38"	RC 1/2"
N2	Pressure	Mpa 0.05		
	Purge Flow	SLM 6~60	12~150	
	Connection		Swagelok 1/4" Swagelok 3/8"	
Dim	L x W x H	Inch 46x21x24	54x23x24	72x31x30
Weight	Lbs 616	770	1907	
Noise	dB(A) < 70	< 72	< 80	
System Max. Leak-rate	mbar l/s	1X10-5		
Operation Temp.	°F	41°F ~ 104°F		
Operation Moisture	RH	$\leq 90\%$		
Interface		SEMI E73-0299		

PD Series Pumping Speed Curves

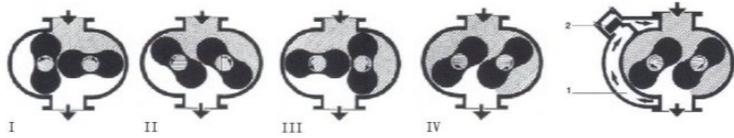


PD & PS Series Power Consumption Curves



## Rotary Roots Blowers

### RP Series Roots Blower



### Principle of Operation

Two symmetrically shaped impellers rotate in opposite directions inside the pump housing. Roots pumps are used where great volumes have to be pumped. In combination with backing pumps, which compress against the atmosphere, these pumps are capable of improving the attainable ultimate pressure of a pump system by a factor of 10. With two Roots vacuum pump stages and a corresponding backing pump it is possible to attain pressure in the range down to  $10^{-5}$  mbar ( $0.75 \times 10^{-5}$  Torr).

Due to the non-contact rotation of the impellers, Roots vacuum pumps are able to run at higher speeds. Thus a high pumping speed is obtained with a relatively small size pump. Pumping speed in excess of 1000 m<sup>3</sup>/h (589 cfm) can only be attained with Roots pumps. When selecting the right kind of backing pump it will be possible to pump large quantity of gas in connection with smaller backing pumps. Energy consumption is much less compared to a single backing pump offering the same pumping speed.

The pressure difference between the inlet side and outlet side of roots pump are limited. RP series roots pump adopts a bypass valve. When pressure difference reaches to a certain figure, the bypass valve opens automatically. Some air volume from the outlet side flows to the reverse direction of inlet side through the bypass valve, which reduce the operational load of roots pump and backing pump greatly in the condition of high pressure system.

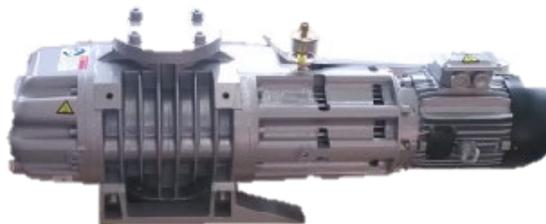
RP series vacuum pump and backing pump start at same time to avoid the overload for both of them.

Universal voltage motors, reduced capital and operating costs. Air cooled motors is standard that run quietly with minimum vibration. Water cooled motor is optional.

### Important cost savings

When you use RP mechanical booster pumps, you save money on installation and operation. Your capital costs are reduced as you do not need valves, by-pass lines and pressure switches, and you can use a smaller front-stage pump than with conventional drive booster pumps.

Operating at relatively low pressures, the mechanical booster pump is not exposed to the same concentrations of corrosive process media as is the backing pump, which makes it reliable.



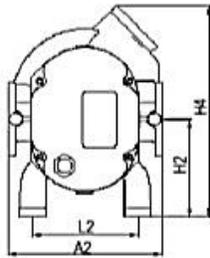
## Rotary Roots Blowers

### Advantages

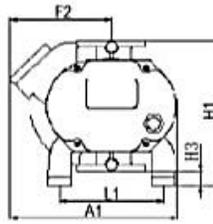
- \* Compact structure; easy to install horizontally or vertically
- \* Dynamically balanced, low vibration and low noise
- \* Pumps non-condensable gases
- \* Quick start and high pumping speed
- \* Low energy consumption and low maintenance
- \* By-pass valve offers overload protection and runs reliably
- \* Reduced capital and operating costs
- \* Can operate continuously at all pressures when used with a backing pump
- \* Fast pump down of chamber vacuum. Pump down times cut by up to 50%

### Application

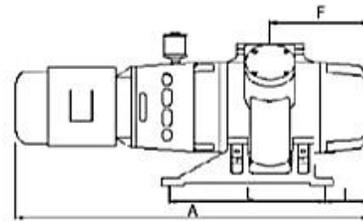
- \* Freeze drying in Chemical, food and textile industry
  - Semiconductor processing
  - Vacuum distillation
  - Vacuum packaging
  - De-gassing
  - Thin film coating
  - Vacuum metallurgy
  - Low density wind tunnels
  - Space simulation
- \* CO2 Laser



立式安装/Vertical installation



卧式安装/Horizontal installation



Dimensions	A	A1	A2	H1	H4	L	L2	F
<b>RP150</b>	670	300	290	285	348	355	194	165
<b>RP250</b>	740	300	290	285	330	420	185	209
<b>RP500</b>	845	395	316	350	446	370	218	236
<b>RP1000</b>	1080	495	370	419	553	510	240	301
<b>RP2000</b>	1236	642	460	530	760	740	292	370

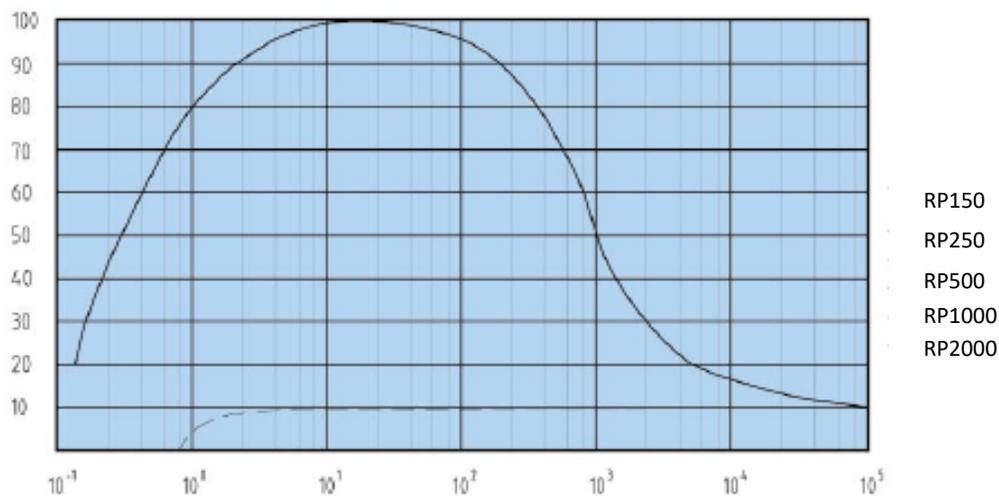
## Rotary Roots Blowers

Dimensions	F2	H3	H2	l	d	S	N
<b>RP150</b>	180	5	168	37	70	M12	130
<b>RP250</b>	180	5	160	37	70	M12	130
<b>RP500</b>	238	35	207	106	70	M12	130
<b>RP1000</b>	302	49	252	139	100	M16	170
<b>RP2000</b>	410	70	351	154	150	M16	225

### RP Specification :

ITEMS	Units	RP-150	RP-250	RP-500	RP-1000	RP-2000
Pumping speed	m <sup>3</sup> /h (cfm)	153 (90)	253 (149)	505 (297)	1000 (589)	2050 (1207)
Ultimate pressure	Torr	3.75x 10 <sup>-4</sup>				
Extreme full pressuer	Torr	3.75x 10 <sup>-3</sup>				
Max.Differential pressure	Torr	60				
In and out of caliber	mm	65	65	65	100	150
Zero flow compression	max	≥35	≥35	≥40	≥40	≥50
Noise	Db(A)	63	63	63	68	75
Motor power	kW	1.1	1.1	2.2	4	7.5
Motor synchronous speed	r/min	3000				
Cooling model		natural air cooling				
Weight	kg	90	100	155	233	465
Recommend backing pump models		X-63, 2X-8	X-100, 2X-15	X-160, 2X-30	X-302, 2X-70	X-630, two2X-70

### Pump Curve



Dotted line represents the backing pump's pump speed at 10%

## Turbo Pumps, EBT, EMT

### Innovative Technology - Ceramic-Bearing

#### Model EBT

Model EBT are mechanical-bearing, compound turbomolecular pumps which compliment line of Model EMT mag-lev turbomolecular pumps. Model EBT pumps are highly efficient, cost effective solutions to your high vacuum pumping requirements. Model EBT compound turbomolecular pumps offer an extremely rugged, mechanical bearing design which provides clean, reliable vacuum generation for high tech manufacturing. Typical applications include semiconductor, thin film, photovoltaic, and analytical instruments. Model EBT of compound turbomolecular pumps can be mounted in any orientation. These pumps offer high pumping speed and high, light gas compression, making them ideal for UHV and analytical systems.



EBT70



EBT240

#### Features and Benefits

- \* Rugged Bearing Design Ideal for Mobile Applications
- \* High Pumping Speeds
- \* High Compression Ratios for Light Gase
- \* Fast Starts and Stops
- \* Quick Venting (No Vent Pulsing)
- \* Fan or Water Cooling
- \* ISO or Conflat (CF) Flanges
- \* Integrated Controller (Select Models)

#### Applications

- \* Surface Treatment
- \* Analytical Instrument Lamps
- \* Electron / X-Ray Tubes
- \* Ion / EB-Source
- \* Wafer Bonding
- \* Sputter
- \* Glass / Film Coating
- \* Exhaust Carts

#### Options

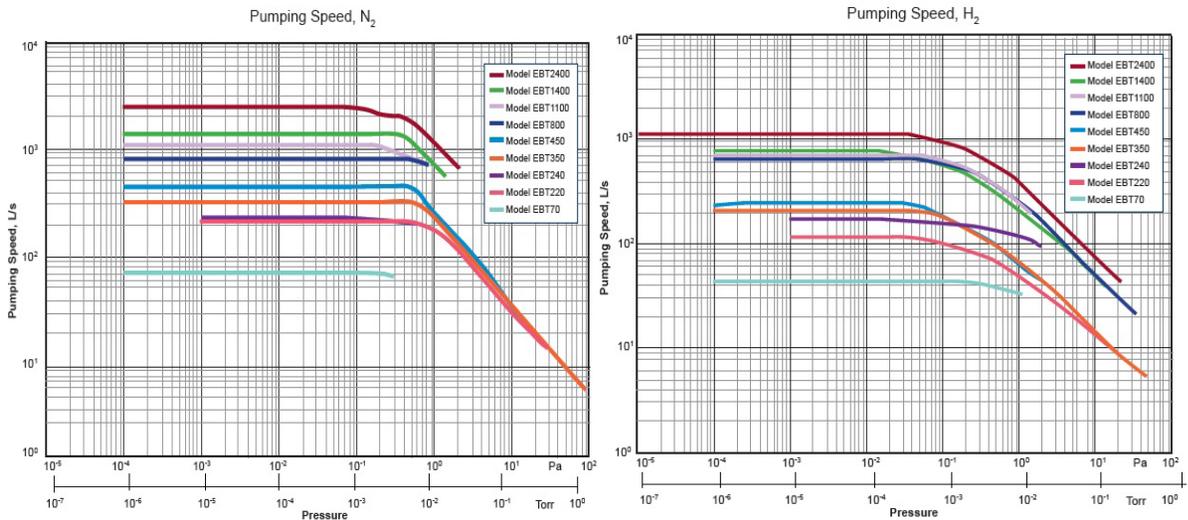
- \* Natural Air or Water Cooling
- \* Vent Valve Kit
- \* Nitrogen Purge
- \* Install Kit (Valves, etc.)
- \* Isolation Valves

# Turbo Pumps, EBT, EMT

## Specifications

Model		EBT70	EBT220	EBT240	EBT350	EBT450	EBT800	EBT1100	EBT1400	EBT2400	
Pumping Speed, L/s	N <sub>2</sub>	75	220	240	350	450	820	1100	1400	2400	
	H <sub>2</sub>	45	100	160	210	240	650	720	750	1100	
Compression Ratio	N <sub>2</sub>	1 x 10 <sup>8</sup>									
	H <sub>2</sub>	1.0 x 10 <sup>5</sup>	4.0 x 10 <sup>2</sup>	4.0 x 10 <sup>4</sup>	2.0 x 10 <sup>3</sup>	1.0 x 10 <sup>4</sup>	4.3 x 10 <sup>3</sup>	1.4 x 10 <sup>4</sup>			
Ultimate Pressure	CF	Pa	< 1 x 10 <sup>-7</sup>	< 1 x 10 <sup>-6</sup>	< 5 x 10 <sup>-7</sup>	< 1 x 10 <sup>-6</sup>				-	
		Torr	< 7.5 x 10 <sup>-10</sup>	< 7.5 x 10 <sup>-9</sup>	< 3.8 x 10 <sup>-10</sup>	< 7.5 x 10 <sup>-9</sup>				-	
	ISO-R	Pa	< 5 x 10 <sup>-7</sup>	< 1 x 10 <sup>-6</sup>							
		Torr	< 3.8 x 10 <sup>-9</sup>	< 7.5 x 10 <sup>-9</sup>							
Recommend Backing Vacuum Pump	L/min	> 25	> 80				> 250				
	CFM	> 0.88	> 2.85				> 8.80				
Startup Time	min	2.0 - 2.5	1.0 - 1.2	5.5 - 6.0	2.0 - 2.5	7.0 - 9.0	5.5 - 7.0	5.0 - 7.0			
Cooling Type		Air (Fan) / Convection		Air (Fan) / Water							
Weight	CF	kg	5.0	8.0	10.5	9.0	10.0	27.0	28.0	30.0	-
		lb	11.0	17.6	23.1	19.8	22.0	59.5	61.7	66.1	-
	ISO-R	kg	3.0	5.8	7.3	6.0	7.0	26.0	27.0	29.0	45.0
		lb	6.6	12.0	16.1	13.0	15.4	57.3	59.5	63.9	99.2

## Performance Curves



## Turbo Pumps, EBT, EMT

### FS (Float Suspension) Turbo Pump

New generation pump based on "Float Suspension" technology.  
Best performance in its class; backed by Agilent quality program.

Cantilever turbine is dynamically balanced  
Perfectly suited for Metrology and Sputtering  
More tolerant to moisture or dust  
Optimized thermal design



#### Academia and Research

Optimized for Hydrogen compression. Unmatched in its class in performance

#### Surface Analysis

Low Vibration, low noise and high stability. Best choice for electron microscopes

#### Analytical

High throughput and optimized for light gases. Perfectly suitable for use in analysis

#### Industrial

Dry and clean pumping. Suitable for demanding sputtering application

#### Features and benefits

Proven robustness and reliability.  
Reduced cost of ownership and down time  
Operate in any position  
Noise: < 40-43 dba  
2 years warranty

	pump speed, L/S	pressure, Torr	Inlet Flange	Outlet flange
TP-FS84	36-67	3.75 x 10 <sup>-10</sup>	KF40, CF2.75, ISO63, CF4.5	NW16
TP-FS304	220-255	1 x 10 <sup>-10</sup>	CF6, CF8, ISO100, ISO160	NW16
TP-FS404	320-470	1 x 10 <sup>-10</sup>	ISO100, ISO160, CF6	NW25
TP-FS704	480-660	1 x 10 <sup>-10</sup>	ISO160, CF8	NW25
TP-FS804	485-720	1 x 10 <sup>-10</sup>	ISO200, ISO250, CF10	NW25, NW40

**Please inquire about detail spec. and pumping curve**

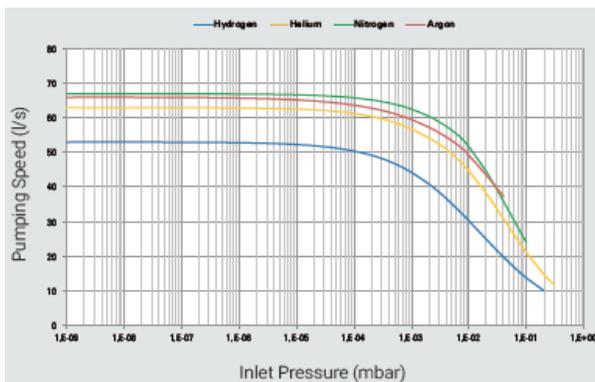
# Turbo Pumps, EBT, EMT

## Specification

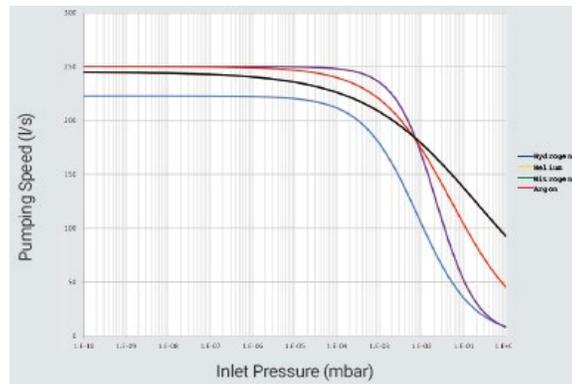
		FS-84	FS-304	FS-404	FS-704	FS-804
Pump speed, L/s	N2	67	250	355	680	720
	H2	53	220	445	480	485
Compression	N2	1x 10 (11)	1x 10 (11)	1x 10 (11)	1x 10 (11)	1x 10 (11)
	H2	5x 10 (4)	1.5x 10 (6)	3x 10 (6)	3x 10 (6)	3x 10 (6)
Ult. Pressure (Torr)		3.75x 10 <sup>-10</sup>	1x 10 <sup>-10</sup>	1x 10 <sup>-10</sup>	1x 10 <sup>-10</sup>	1x 10 <sup>-10</sup>
Cooling		air / water	air / water	air / water	air / water	air / water
Startup time		< 2 min	< 3 min	< 5 min	< 5 min	< 5 min
Noise (dba)		<40	<50	<43	< 43	< 43
Wt. (lb)		7.7	9.7	48.5	51.9	49.7

CE, C-CSA-USA, RoHS Compliant

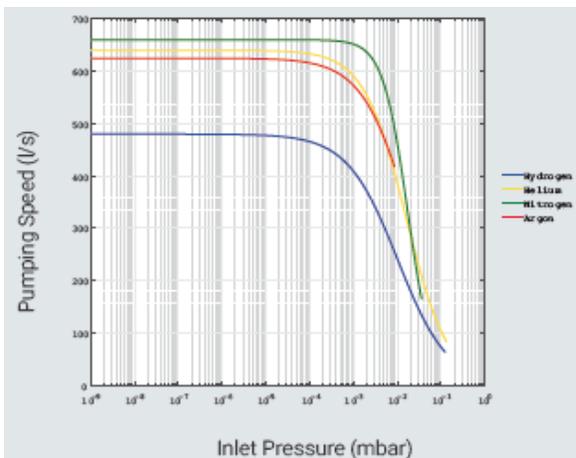
## Pump Curve



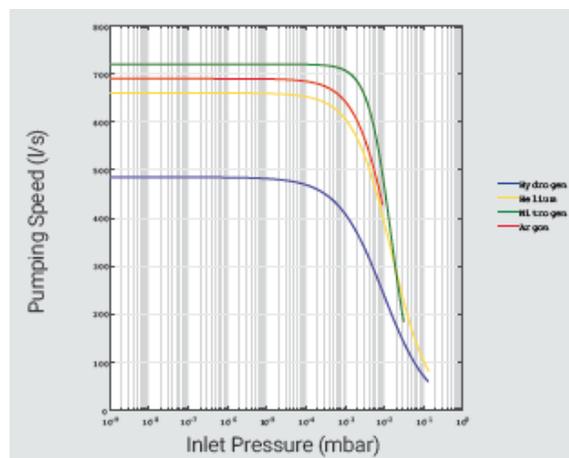
FS-84



FS-304 / 404



FS-704



FS-804

# Oil Mist Filters and Traps

## Compact, Closed Oil Mist Filters

### EE/SV Series

#### Features and Benefits :

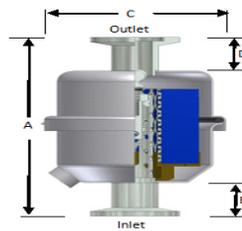
- \* Captures oil fog, mist or smoke from exhaust of oil flooded vacuum pumps
- \* Seamless drawn housings – no welds to rust or vibrate apart
- \* Rugged all steel construction
- \* Compact low profile design
- \* Easy field maintenance

#### Technical Specifications:

- \* 03 micron media; 99.97% efficiency
- \* Continuous operating temp: 68°F (20°C) to 180°F (80°C)

#### Options:

- \* Additional ISO flange connections
- \* Additional coating options available
- \* Side outlet configuration
- \* Drain for SV Series



#### EE Series Specification

Inlet	Outlet	CFM	P/N	P/N	A	B	C	D	Wt (lb)
KF16	KF16	8	EE-GL915-KF16		4.69	0.88	3.25	0.88	1.2
KF25	KF25	8	EE-GL915-KF26		4.69	0.88	3.25	0.88	1.2
KF25	KF25	20	EE-PSG925-KF26		7.75	0.88	5.25	0.88	5

- \* Back pressure valve to release element at 7.35 psi differential for pump safety
- \* 1/8" port for oil drain

#### SV Series Specification

Inlet	Outlet	CFM	P/N	P/N	A	B	C	D	Wt (lb)
KF16	KF16	8	SV-GL915-KF16		4.69	0.88	3.25	0.88	1.20
KF25	KF25	8	SV-GL915-KF25		4.69	0.88	3.25	0.88	1.20
KF25	KF25	20	SV-PSG925-KF26		7.75	0.88	5.25	0.88	5.00

- \* Same dimension as EE Series. Without valve or external drain

# Oil Mist Filters and Traps

## Compact, Oil Mist Eliminator

EF Series: 1/2" - 1 3/4", NW16 - NW40

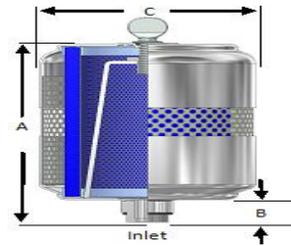
### Features and Specifications:

- \* Captures oil fog, mist or smoke from exhaust of oil flooded vacuum pumps
- \* Easy thumbscrew access for maintenance
- \* Steel construction with Nickel plated finish
- \* Seamless drawn housings – no welds to rust or vibrate apart
- \* Minimum 99.97% D.O.P. on 0.3 micron particles Vacuum Coating
- \* Temp (continuous): min 40°F (4.4°C) max 220°F (104°C)



### Applications and Equipment :

- \* Vacuum Furnaces & Ovens
- \* Vacuum Freeze Drying & Outgassing
- \* Custom Vacuum Pumping Systems
- \* Vacuum Drying
- \* Vacuum Metallizing
- \* Vacuum Coating
- \* Refrigeration and Air Conditioning evacuation service
- \* Semiconductor Industry
- \* Laboratory Industry
- \* Autoclaving, Sterilization
- \* Electronic tube and light bulb evacuation



### Options:

- \* ISO flange connections
- \* Special connections
- \* Drain Back Design Available on Selected Models

**ISO Flg Vacuum Filters, CSL Series (Electroless Nickel Finish, SS Fittings)  
(Compact Inlet "L" Style Vacuum Filters with ISO-NW Flanges)**

Specification	Inlet	Outlet	CFM	P/N	A	B	C	Wt (lb)
	KF16	KF16	4.5	EF-FG5-KF16	4.50	0.88	2.50	0.60
	KF25	KF25	4.5	EF-FG5-KF25	4.50	0.88	2.50	1.40
	KF25	KF25	24	EF-FG10-KF25	9.25	2.13	5.13	3.50
	KF40	KF40	44	EF-FG20-KF40	7.50	2.13	10.25	7.00
	KF40	KF40	55	EF-FG24-KF40	9.25	2.13	10.25	9.00

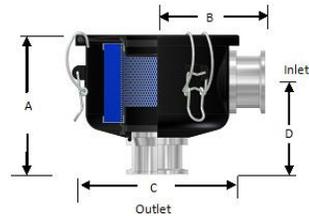
### Features :

- \* Temp (continuous): min -15°F (-26°C) max 220°F (104°C)
- \* Positive sealing O-ring seal system
- \* Carbon steel construction
- \* Seamless drawn housings
- \* Large dirt holding capacity and easy field cleaning, especially when mounted horizontally or inverted
- \* Vacuum leak rate: Typically 1x10<sup>-5</sup>mmHg (1x10<sup>-5</sup>mbar-L/sec)
- \* Stainless steel ISO flanges
- \* Electroless nickel finish

## Oil Mist Filters and Traps

### Applications:

- \* Leak Detection
- \* Medical
- \* Vacuum Pump-Rotary Piston
- \* Vacuum Pump-Rotary Vane
- \* Scroll Dry Pump
- \* Backstreaming-Protect the system from pump fluid or particulate migration
- \* Prevent dry scroll tip seal migration
- \* Laser technology
- \* Vacuum coating and lamination



### Specification

Inlet	Outlet	CFM	P/N	A	B	C	D	Wt (lb)
KF16	KF16	8	CLS-824-KF16	3.88	2.63	3.75	2.25	1.20
KF25	KF25	8	CLS-824-KF25	3.88	2.63	3.75	2.25	1.20
KF25	KF25	20	CLS-842-KF25	4.38	3.38	5.75	2.75	3.00
KF40	KF40		CLS-842-KF40	4.38	3.38	5.75	2.75	3.00
KF40	KF40		CLS-848-KF40	7.19	4.63	7.38	5.00	5.00

# Vacuum Gauge

## Digital Compact Vacuum Meters / Data Loggers

Thyracont has been developing and manufacturing vacuum measurement instruments in Germany for more than 40 years. Our company provides the world's end-users and original equipment manufacturers of vacuum pumps and vacuum process equipment with innovative vacuum measurement instrumentation.



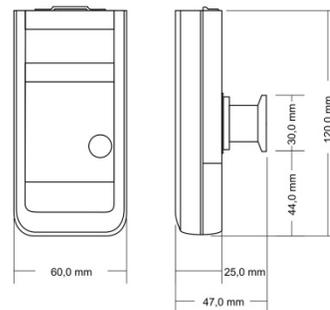
### VD81 Compact Vacuum Meter • Piezo • 1600 to 1 mbar

- \* Chemically resistant ceramic sensor with FKM sealing
- \* Min/Max Memory: Storage and display of high and low values
- \* Up to 5000 h battery life
- \* Data logger functionality: Save up to 2000 measurements in the vacuum meter
- \* High repeatability, excellent long term stability
- \* Pressure units mbar, Torr, hPa
- \* Measurement range: 1600 – 1 mbar (1200 – 1 Torr)
- \* Automatic switch off or continuous operation
- \* Vacuum connection by small flange, G1/4 female thread or screw in hose nozzle



### VD83 Compact Vacuum Meter • Pirani • 100 to 5e-4 mbar

- \* Temperature compensated, metal sealed Pirani sensor with durable helix filament
- \* High accuracy, excellent repeatability
- \* Min/Max memory: Storage and display of high and low values
- \* Gas correction factors for correct pressure readings
- \* High battery life due to clocked measurement
- \* The sensor is well protected against condensing solvents
- \* Pressure units: mbar, Torr, hPa
- \* Measurement range: 100 – 5e-4 mbar (75 to 5e-4 Torr)
- \* Battery conserving auto-off mode or continuous operation

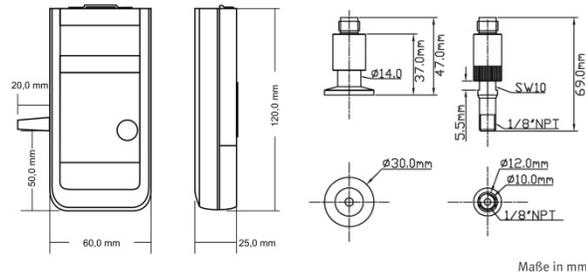


# Vacuum Gauge

## Digital Compact Vacuum Meters / Data Loggers

### VD84 Compact Vacuum Meter • external Pirani • 100 to 1e-3 mbar

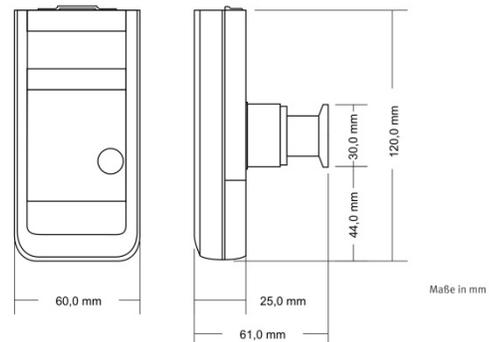
- \* Temperature compensated Pirani sensor with durable helix filament
- \* Min/Max memory: Storage and display of high and low values
- \* Excellent reproducibility
- \* Gas correction factors for correct pressure readings
- \* Long battery life due to clocked measurement
- \* The sensor is well protected against condensed solvents
- \* Automatic switch off or continuous operation
- \* Pressure units mbar, Torr, hPa
- \* Measurement range: 100 – 1e-3 mbar (75 – 1e-3 Torr)



## Digital Compact Vacuum Meters / Data Loggers

### VD85 Compact Vacuum Meter • Piezo/Pirani • 1200 to 5e-4 mbar

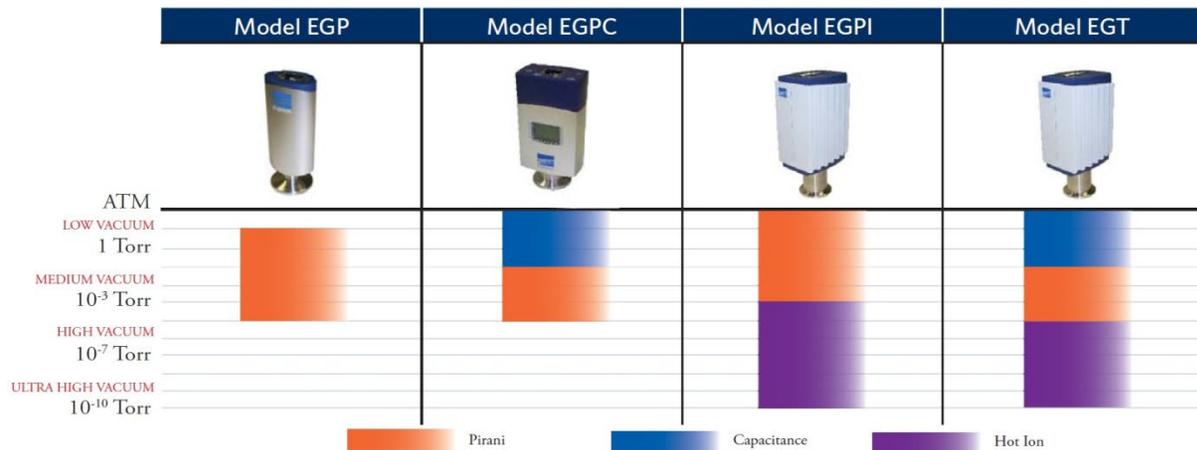
- \* Wide measuring range due to combined sensor piezo/Pirani
- \* High precision and optimal resolution over the whole range
- \* Min/Max memory: Storage and display of high and low values
- \* Excellent long term stability
- \* Gas correction factor for correct pressure readings
- \* Pressure units mbar, Torr, hPa
- \* Measurement range: 1200 to 5e-4 mbar (900 to 5e-4 Torr)
- \* Automatic switch off and continuous operation
- \* Continuous pressure display over the whole range



## Vacuum Gauge

VPC offers a wide range of compact vacuum gauges to meet your measurement needs. VPC vacuum gauges include Pirani, Pirani/Capacitance, Pirani/Ionization and The TotalOne Gauge, a Pirani/Capacitance/Ionization, covering pressures from atmosphere to ultra-high vacuum. VPC supplies a range of power supply display units to control all the gauges or can be powered by the user while utilizing the gauge output or the optional gauge mounted display. Gauge options include KF or CF flanges and process control setpoint outputs. Our gauges can be used in applications including load locks, PVD Systems, analytical systems and many others.

### MODEL TYPES



### Model EGP500: Pirani Gauge, 5 x 10<sup>-4</sup>...1000, KF16 Flange

- \* Available with Tungsten or Nickel filament or with a fully ceramic coated sensor unit for highly corrosive applications
- \* Easy to exchange plug & play sensor element with on-board calibration data - guarantees high reproducibility and low cost of ownership
- \* Eligible output signal and various plug versions for easy integration
- \* Mounts in any orientation
- \* Diagnostic port on all versions
- \* Measurement range: 5 x 10<sup>-4</sup>...1000
- \* Optional display, setpoints and digital interfaces

## Vacuum Gauge



### **Model EGPC550: Pirani/Capacitance Gauge, 5 x 10<sup>-5</sup>...1500, KF16 Flange**

- \* Gas-type independent above 10 mbar - allows safe venting with any gas mixture
- \* High accuracy and reproducibility at atmosphere - for reliable atmospheric pressure detection
- \* Fast atmospheric detection - eliminates waiting time and shortens process cycle
- \* Mount in any orientation
- \* Available with Tungsten or Nickel filament or with a fully ceramic coated sensor unit for highly corrosive applications
- \* Easy to exchange plug & play sensor element with on-board calibration data - guarantees high reproducibility and low cost of ownership
- \* Eligible output signal for easy integration Diagnostic port
- \* Optional atmospheric switch, display and digital interfaces



### **Model EGPI400: Pirani/Ionization Gauge, 5 x 10<sup>-10</sup>...1000, KF25 Flange**

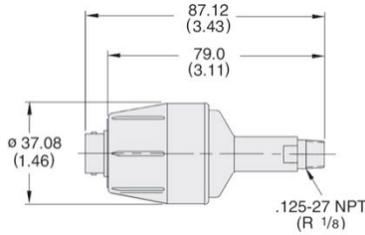
- \* Extremely wide measurement range from 5 x 10<sup>-10</sup> mbar to atmosphere (3.8 x 10<sup>-10</sup> Torr to atmosphere)
- \* Excellent repeatability in the process pressure range from 10<sup>-8</sup>...10<sup>-2</sup> mbar of 5%
- \* The Pirani interlock protects the Bayard-Alpert system from premature filament burnout and excess contamination from high pressure operation
- \* Long-life yttrium oxide coated iridium filament
- \* Automatic high vacuum Pirani adjustment reduces operator interventions
- \* Optional graphic display and Fieldbus interfaces available



### **Model EGT450: Pirani/Capacitance/Ionization Gauge, 5 x 10<sup>-10</sup>...1500, KF25 Flange**

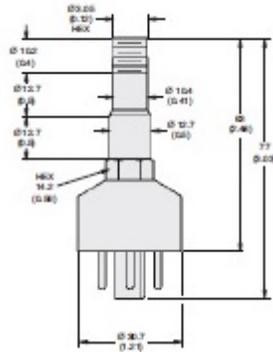
- \* EGT450 saves cost and tool space and reduces the complexity of vacuum measurement, installation and setup
- \* Gas-type-independent pressure measurement above 10 Torr provides more reliable loadlock control for any gas mixture
- \* Pirani interlock protects the hot filament from premature burnout
- \* Automatic high vacuum Pirani adjustment reduces operator interventions
- \* Differential pressure measurement at atmosphere eliminates uncertainty related to atmospheric pressure changes
- \* Easy-to-exchange sensing element with on-board calibration data guarantees reproducibility
- \* Optional graphic display and Fieldbus interfaces available
- \* RoHS compliance

## Vacuum Gauge



### ConvecTorr: Thermalcouple Gauge, 1 x 10<sup>-4</sup>...1000

- \* Measurement range: 1 x 10<sup>-4</sup> Torr to atmosphere
- \* Measure precision: +30% within a pressure decade
- \* Pressure response time: Less than 0.2 seconds
- \* KF16 Flange (other flange available upon request)
- \* 304 SST with platinum filament and ABS housing



### 531TC: Thermalcouple Gauge, 1 x 10<sup>-3</sup>...760

- \* Measurement range: 1 x 10<sup>-3</sup> Torr to atmosphere
- \* Pressure response time: Less than 3 seconds
- \* KF16 Flange (other flange available upon request)
- \* Nickel plated, soldered construction

## Vacuum Gauge Controller

### Model EGC1000: Gauge Controller, Single Channel



- \* Automatic identification of the connected EBARA Gauges
- \* User selectable measurement unit (mbar, Torr, Pascal, micron)
- \* High resolution - 16 bit A/D converter
- \* Up to six adjustable setpoints with adjustable hysteresis, may be assigned to any channel
- \* Programmable 0 to 10 V chart recorder output with logarithmic / linear characteristics for each gauge or gauge combination (Model EGC-3000 only)
- \* Firmware upgrades available online are easily downloaded via the RS232C interface
- \* Versatile, compact bench-top model design can easily be mounted in a panel or 19" rack
- \* Wide range power supply 90 to 250V, 50 to 60 Hz

# Poppet Valve

## Stainless and Aluminum Angle & Inline Valve

Our valves are uniquely designed for:

- ∅ Longevity
- ∅ High conductance
- ∅ Cost efficiency
- ∅ KF, ISO, CF flange configuration
- ∅ Size from 0.5" to 25"
- ∅ Leak rate achievable to  $2 \times 10^{-10}$  standard cc/sec, He

These valves are designed for 3 million cycles with warranty of 1.5 million cycles (or 12 months). Valve body is made of 304 stainless steel. Welded bellows are made of AM350 for long life. To guarantee long lasting seal life, actuator housings are machined and honed to micron precision -- contrary to traditional tube-housing which are neither round nor straight.

Our standard pneumatic valves up to 50mm are normally closed. Standard valves over 50mm are air-open / air-close. Valve size goes up to 630mm. Optional "pneumatic lock" is available.

### Options:

- Flange configuration
- Solenoid valve
- Reed sensor
- Kalrez O-Ring
- Heating jacket

### VPC Core Competencies

- >Application expertise
- >Strong engineering R&D
- >Superior product offering
- >System level know-how



### Specification:

Vacuum range :		$1 \times 10^{-9}$ Torr
Leak test :		$1 \times 10^{-9}$ std cc/sec He
Bake temperature :		120° C
MTTF (life) :		1.5 million cycle
Time from open-close :		<0.5 sec
Operating temperature :		20° to 90° C
Differential pressure :		15 psi
Position indicator :		24 VDC or 120 VAC
Operating pressure :		60 -- 95 psi

# Poppet Valve

## Stainless Z Angle Valve

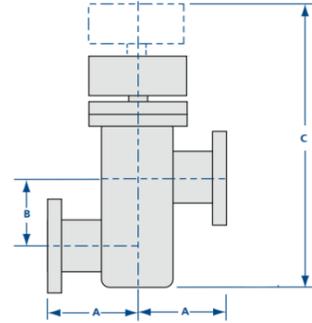
- ❖ Any flange configuration. ❖ Large conductance
- ❖ Cycle life of 1.5 million

### Pneumatic Z Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
ZVP -KF16	2.15	1.12	N/A
ZVP -KF25	2.03	1.37	N/A
ZVP -KF40	2.40	1.88	N/A
ZVP -KF50	3.40	2.62	N/A

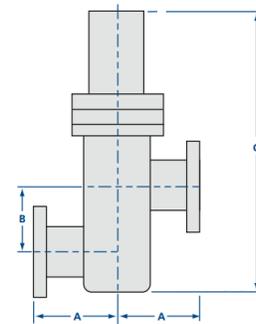
### Pneumatic Z Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
ZVP-CF1.33-HV	2.50	1.12	N/A
ZVP-CF2.12-HV	2.05	1.37	N/A
ZVP-CF2.75-HV	2.46	1.88	N/A
ZVP-CF3.38-HV	3.48	2.62	N/A
ZVP-CF4.50-HV	3.38	3.12	N/A



### Manual Z Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
ZVM-KF16	2.15	1.12	5.19
ZVM-KF25	2.03	1.37	5.69
ZVM-KF40	2.40	1.88	8.02
ZVM-KF50	3.40	2.62	10.73



### Manual Z Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
ZVM-CF1.33-HV	2.50	1.12	5.19
ZVM-CF2.12-HV	2.05	1.37	5.69
ZVM-CF2.75-HV	2.46	1.88	8.02
ZVM-CF3.38-HV	3.48	2.62	10.73
ZVM-CF4.50-HV	3.38	3.12	12.70

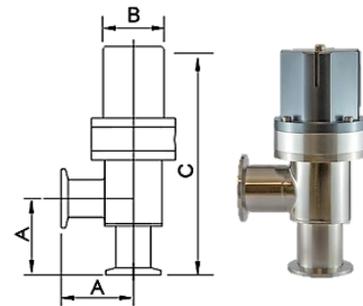
# Poppet Valve

## Stainless KF Angle Valve

- ❖ Any flange configuration. ❖ Large conductance
- ❖ Cycle life of 1.5 million

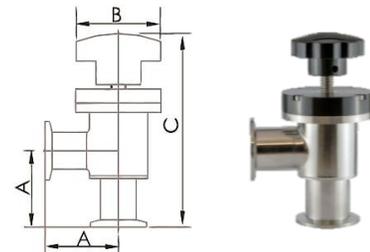
### Pneumatic Angle Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVP -KF16	2.15	2.03	6.35
AVP -KF25	2.05	2.03	6.13
AVP -KF40	2.56	2.56	6.94
AVP -KF50	3.00	2.62	9.36
AVP-ISO 63	3.25	2.76	9.55
AVP-ISO 80	3.50	3.25	11.15
AVP-ISO100	4.47	3.51	13.53
AVP-ISO160	6.25	5.51	18.23
AVP-ISO200	7.01	5.51	25.51
AVP-ISO250	9.84	7.95	25.98



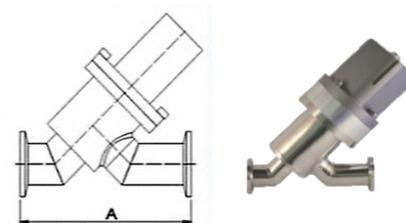
### Manual Angle Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVM-KF16	2.15	2.36	5.42
AVM-KF25	2.05	2.36	5.27
AVM-KF40	2.56	2.36	6.45
AVM-KF50	3.00	2.36	7.80



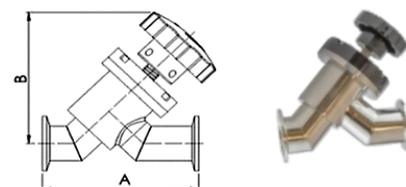
### Pneumatic In-Line Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVP-KF16	4.00		
IVP-KF25	4.25		
IVP-KF40	5.20		
IVP-KF50	7.01		



### Manual In-Line Valve-KF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVM-KF16	4.00	3.47	N/A
IVM-KF25	4.20	3.42	N/A
IVM-KF40	5.12	4.55	N/A
IVM-KF50	7.01	6.19	N/A



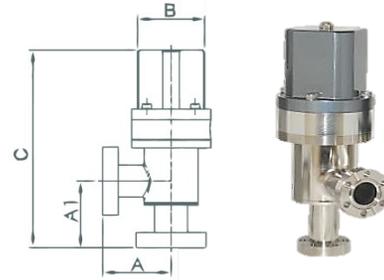
# Poppet Valve

## Stainless CF Angle and Inline Valve - HV (High Vacuum)

- ❖ Any flange configuration.
- ❖ Large conductance
- ❖ Cycle life of 1.5 million
- ❖ O-Ring@ bonnet

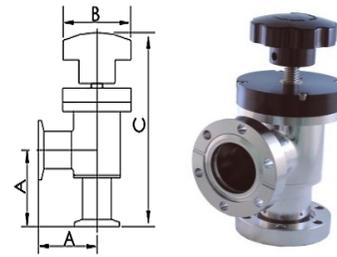
### Pneumatic Angle Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVP -CF1.33-HV	2.18	2.03	6.38
AVP -CF2.12-HV	2.07	2.03	6.14
AVP -CF2.75-HV	2.47	2.56	7.00
AVP -CF3.38-HV	3.08	2.62	9.44
AVP -CF4.50-HV	3.38	2.76	9.68
AVP -CF4.62-HV	3.63	3.25	11.28
AVP-CF6.00-HV	4.66	3.51	13.70
AVP-CF8.00-HV	5.68	5.51	17.66



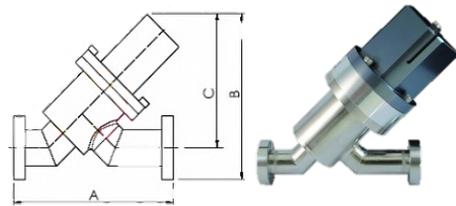
### Manual Angle Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVM-CF1.33-HV	2.18	2.36	5.45
AVM-CF2.12-HV	2.07	2.36	5.22
AVM-CF2.75-HV	2.62	2.36	6.70
AVM-CF3.38-HV	3.08	2.36	7.85
AVM-CF4.50-HV	3.35	2.36	8.00



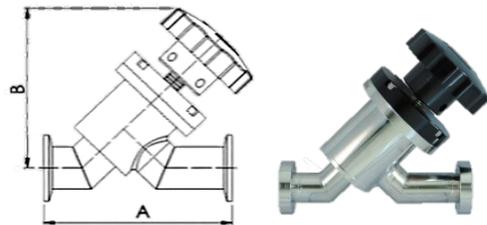
### Pneumatic In-Line Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVP-CF1.33-HV	4.70	N/A	N/A
IVP-CF2.12-HV	4.24	N/A	N/A
IVP-CF2.75-HV	5.26	N/A	N/A
IVP-CF3.38-HV	7.00	N/A	N/A
IVP-CF4.50-HV	N/A	N/A	N/A



### Manual In-Line Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVM-CF1.33-HV	4.70	3.92	N/A
IVM-CF2.12-HV	4.24	3.83	N/A
IVM-CF2.75-HV	5.24	4.83	N/A
IVM-CF3.38-HV	7.00	5.97	N/A
IVM-CF4.50-HV	7.30	6.72	N/A



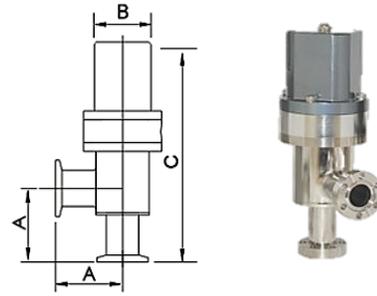
# Poppet Valve

## Stainless CF Angle and Inline Valve - UHV (Ultra High Vacuum)

- ❖ Any flange configuration.
- ❖ Large conductance
- ❖ Cycle life of 1.5 million
- ❖ Cu @Bonnet

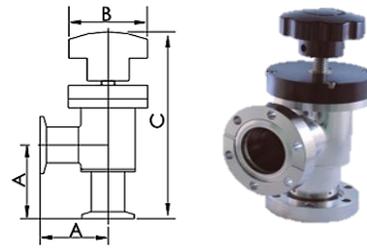
### Pneumatic Angle Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVP-CF1.33-UHV	2.18	2.03	6.38
AVP-CF2.12-UHV	2.07	2.03	6.14
AVP-CF2.75-UHV	2.47	2.56	7.00
AVP-CF3.38-UHV	3.08	2.62	9.44
AVP-CF4.50-UHV	3.38	2.76	9.68
AVP-CF4.62-UHV	3.63	3.25	11.28
AVP-CF6.00-UHV	4.66	3.51	13.70
AVP-CF8.00-UHV	6.50	9.97	18.47



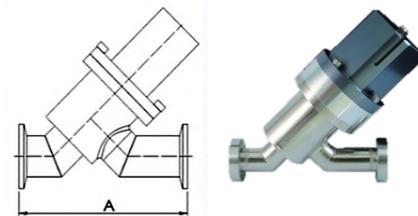
### Manual Angle Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
AVM-CF1.33-UHV	2.18	2.36	5.47
AVM-CF2.12-UHV	2.07	2.36	5.22
AVM-CF2.75-UHV	2.62	2.36	6.50
AVM-CF3.38-UHV	3.08	2.36	7.85
AVM-CF4.50-UHV	3.38	2.36	8.15



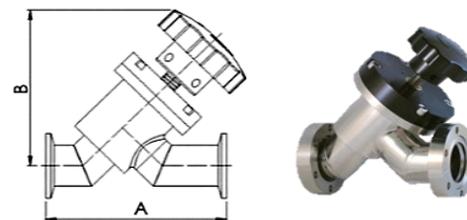
### Pneumatic In-Line Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVP-CF1.33-UHV	4.70	N/A	N/A
IVP-CF2.12-UHV	4.24	N/A	N/A
IVP-CF2.75-UHV	5.24	N/A	N/A
IVP-CF3.38-UHV	7.15	N/A	N/A
IVP-CF4.50-UHV	N/A	N/A	N/A



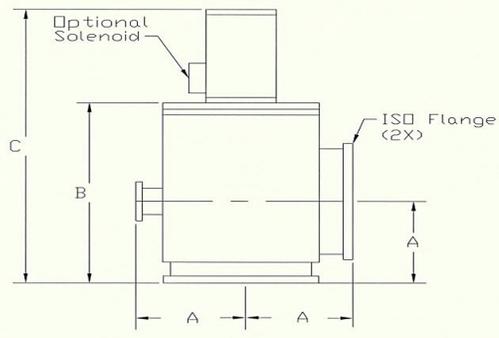
### Manual In-Line Valve-CF Flange

Part No.	A (inch)	B (inch)	C (inch)
IVM-CF1.33-UHV	4.70	3.93	N/A
IVM-CF2.12-UHV	4.24	3.83	N/A
IVM-CF2.75-UHV	5.24	4.88	N/A
IVM-CF3.38-UHV	7.00	5.97	N/A
IVM-CF4.50-UHV	N/A	N/A	N/A



# Poppet Valve

## Large Pneumatic Stainless Steel Angle Valve



### Angle Valve Features:

Valve body and poppet material: 304L

Electropolished surface finish interior

Rotatable ISO flange on 200mm and up

Magnetic position indicator included on 200 mm and up

Edge welded bellows with 90% full conductance

Viton O-Ring

### Specification :

Leak rate	1x10 <sup>-9</sup> atm cc/sec He
Vacuum rating	1x10 <sup>-9</sup> Torr
Bake temperature	120 <sup>0</sup> C
Operating temperature	20 <sup>0</sup> C -- 90 <sup>0</sup> C
Mounting position	Any
Air pressure required	60 -- 95 psig
Cycle life	100K cycles before maintenance

Part No	A (inch)	B (inch)	C (inch)	Mtg. hole	B.C.		Side port
AVP-200	210	370	592	12x-11	260		----
AVP-250	264	469	724	12x-11	310		----
AVP-320	250	494	838	12x-14	395		DN 80
AVP-400	330	624	1040	12x-14	480		DN100
AVP-500	360	740	1004	16x-14	580		DN125
AVP-630	450	860	1330	20x-14	720		DN160

**\*\* Please inquire about our bellows-less valves and pricing \*\***

### Stainless Steel Custom Valve

VPC core strength is in custom design and manufacture of our Poppet Valve, Gate Valve, Ball Valve, Butterfly Valve and Slit Valve. Beside offering of our standard valve, if you ever have a need for custom valve that our standard valve doesn't meet your application requirement, our engineers stand by to help you from design implementation to production.

We also have a superb customer service team that will help you every step of the way. Give us a call or email us to support@vacproducts.com with your custom valve need and an engineer will reach out to you to discuss your requirement within 24 hours. We can also be reached at (510) 498-8518 Monday - Friday from 9:00 am - 5:00 pm PST.

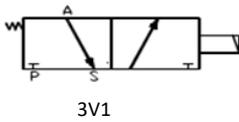
**VPC STAFFS IS READY TO SERVE YOU SO GIVE US A CALL!**

# Poppet Valve

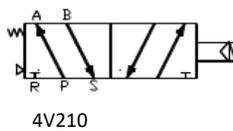
## Solenoid Valve



**3V1 series**  
3-way Solenoid



**4V series**  
4-way Solenoid (LED)



	<b>P/N</b>	<b>Cv</b>	<b>Port</b>	
2-position	3V1-06-24	0.15	1/8	LED
3-WAY	3V1-06-110	0.15	1/8	LED
2-position	4V210-08-24	0.89	1/4	LED
4-WAY	4V210-08-110	0.89	1/4	LED

### Buying guide

Normally closed valves:  
2-position ,3-way

Double acting valves:  
2-position, 4 -way

1/2"-2" valve s use 3V1 solenoid  
2.5"-12" valves use 4V210  
solenoid

**Voltage:** 24 VDC or 110 VAC

CE certified

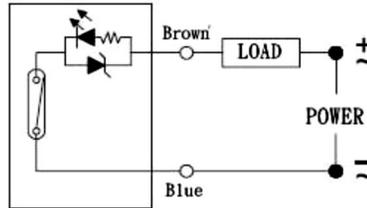
LED light to indicate valve open

# Poppet Valve

## ACCESSORIES

### Position Sensor

Part No#	Specification	Size
Position Indicator	POSITION INDICATOR, DC/AC 5-120V	KF16 ~ ISO250



Air supply fitting  
Voltage option

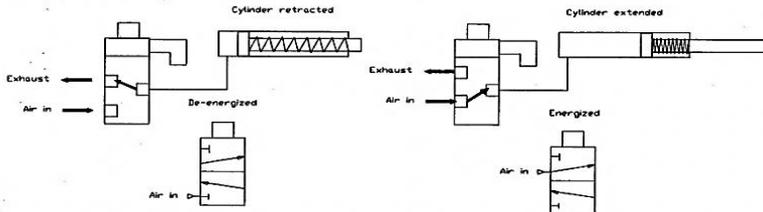
1/8" NPT (KF16-KF50) / 1/4" NPT (ISO63-ISO250)  
DC: 24V / AC: 110V / 220V

### Solenoid Valve

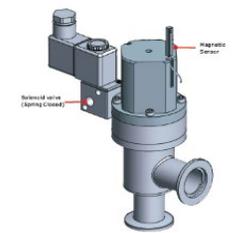
Part No#	Specification	Size
3V1-06-24	DC 24V, 1/8" NPT	
3V1-06-110	AC110V, 1/8" NPT	
4V-210-08-24	DC 24V, 1/4" NPT	
4V-210-08-110	AC110V, 1/4" NPT	



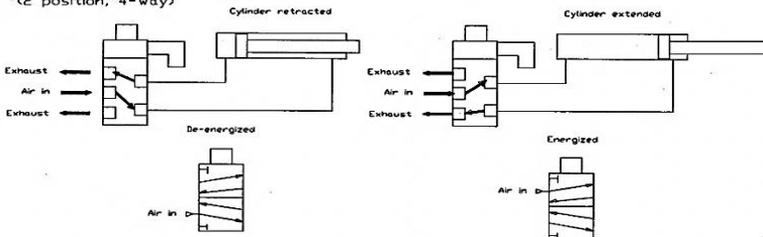
Poppet & Spool Valve, 3-Way, (2 position, 3-Way)



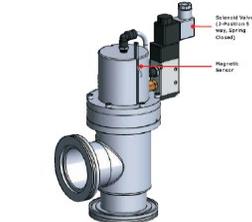
Electro-pneumatic Valve (Single acting)



Spool Valve, 4-Way, (2 position, 4-Way)

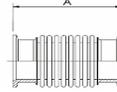


Electro-pneumatic Valve (Double acting)



## Bellows - Flex Formed Hose

Material: SS 316



### KF Flange Thin Wall Bellow

Wall Thickness: .006"

### KF Flange Medium Wall Bellow

Wall Thickness: .008"

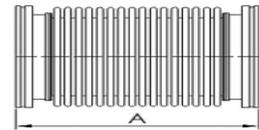
Part No.	FREE LENGTH A (INCH)	Part No.	FREE LENGTH A (INCH)
FH-KF16-100-006-316	4.00	FH-KF16-100-008-316	4.00
FH-KF16-250-006-316	10.00	FH-KF16-250-008-316	10.00
FH-KF16-305-006-316	12.00	FH-KF16-305-008-316	12.00
FH-KF16-500-006-316	20.00	FH-KF16-500-008-316	20.00
FH-KF16-610-006-316	24.00	FH-KF16-610-008-316	24.00
FH-KF16-750-006-316	30.00	FH-KF16-750-008-316	30.00
FH-KF16-915-006-316	36.00	FH-KF16-915-008-316	36.00
FH-KF16-1000-006-316	39.00	FH-KF16-1000-008-316	39.00
FH-KF16-1219-006-316	48.00	FH-KF16-1219-008-316	48.00
FH-KF16-2000-006-316	79.00	FH-KF16-2000-008-316	79.00
FH-KF25-100-006-316	4.00	FH-KF25-100-008-316	4.00
FH-KF25-250-006-316	10.00	FH-KF25-250-008-316	10.00
FH-KF25-305-006-316	12.00	FH-KF25-305-008-316	12.00
FH-KF25-500-006-316	20.00	FH-KF25-500-008-316	20.00
FH-KF25-610-006-316	24.00	FH-KF25-610-008-316	24.00
FH-KF25-750-006-316	30.00	FH-KF25-750-008-316	30.00
FH-KF25-915-006-316	36.00	FH-KF25-915-008-316	36.00
FH-KF25-1000-006-316	39.00	FH-KF25-1000-008-316	39.00
FH-KF25-1219-006-316	48.00	FH-KF25-1219-008-316	48.00
FH-KF25-2000-006-316	79.00	FH-KF25-2000-008-316	79.00
FH-KF25-2500-006-316	98.00	FH-KF25-2500-008-316	98.00
FH-KF40-100-006-316	4.00	FH-KF40-100-008-316	4.00
FH-KF40-250-006-316	10.00	FH-KF40-250-008-316	10.00
FH-KF40-305-006-316	12.00	FH-KF40-305-008-316	12.00
FH-KF40-500-006-316	20.00	FH-KF40-500-008-316	20.00
FH-KF40-610-006-316	24.00	FH-KF40-610-008-316	24.00
FH-KF40-750-006-316	30.00	FH-KF40-750-008-316	30.00
FH-KF40-915-006-316	36.00	FH-KF40-915-008-316	36.00
FH-KF40-1000-006-316	39.00	FH-KF40-1000-008-316	39.00
FH-KF40-1219-006-316	48.00	FH-KF40-1219-008-316	48.00
FH-KF40-2000-006-316	79.00	FH-KF40-2000-010-316	79.00
FH-KF50-100-006-316	4.00	FH-KF50-100-008-316	4.00
FH-KF50-250-006-316	10.00	FH-KF50-250-008-316	10.00
FH-KF50-305-006-316	12.00	FH-KF50-305-008-316	12.00
FH-KF50-500-006-316	20.00	FH-KF50-500-008-316	20.00
FH-KF50-610-006-316	24.00	FH-KF50-610-008-316	24.00
FH-KF50-750-006-316	30.00	FH-KF50-750-008-316	30.00
FH-KF50-915-006-316	36.00	FH-KF50-915-008-316	36.00
FH-KF50-1000-006-316	39.00	FH-KF50-1000-008-316	39.00
FH-KF50-1215-006-316	48.00	FH-KF50-1215-008-316	48.00
FH-KF50-2000-006-316	79.00	FH-KF50-2000-010-316	79.00

## Bellows - Flex Formed Hose

### ISO Flange Bellow - flex hose

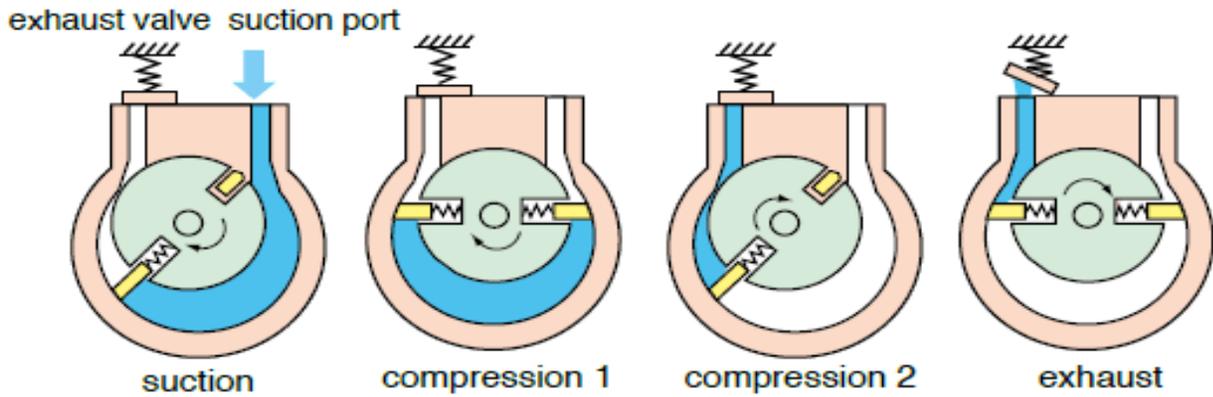
Materials : SS 316

Part No.	A (INCH)
FH-ISO63-100-007-316	4.00
FH-ISO63-250-007-316	10.00
FH-ISO63-305-007-316	12.00
FH-ISO63-500-007-316	20.00
FH-ISO63-610-007-316	24.00
FH-ISO63-750-007-316	30.00
FH-ISO63-915-007-316	36.00
FH-ISO63-1000-007-316	39.00
FH-ISO63-1219-007-316	48.00
FH-ISO80-100-007-316	4.00
FH-ISO80-250-007-316	10.00
FH-ISO80-305-007-316	12.00
FH-ISO80-500-007-316	20.00
FH-ISO80-610-007-316	24.00
FH-ISO80-750-007-316	30.00
FH-ISO80-915-007-316	36.00
FH-ISO80-1000-007-316	39.00
FH-ISO80-1219-007-316	48.00
FH-ISO100-100-008-316	4.00
FH-ISO100-250-008-316	10.00
FH-ISO100-305-008-316	12.00
FH-ISO100-500-008-316	20.00
FH-ISO100-610-008-316	24.00
FH-ISO100-750-008-316	30.00
FH-ISO100-910-008-316	36.00
FH-ISO100-1000-008-316	39.00
FH-ISO100-1219-008-316	48.00
FH-ISO160-100-010-316	4.00
FH-ISO160-250-010-316	10.00
FH-ISO160-305-010-316	12.00
FH-ISO160-500-010-316	20.00
FH-ISO160-610-010-316	24.00
FH-ISO160-750-010-316	30.00
FH-ISO160-915-010-316	36.00
FH-ISO160-1000-010-316	39.00
FH-ISO160-1219-010-316	48.00

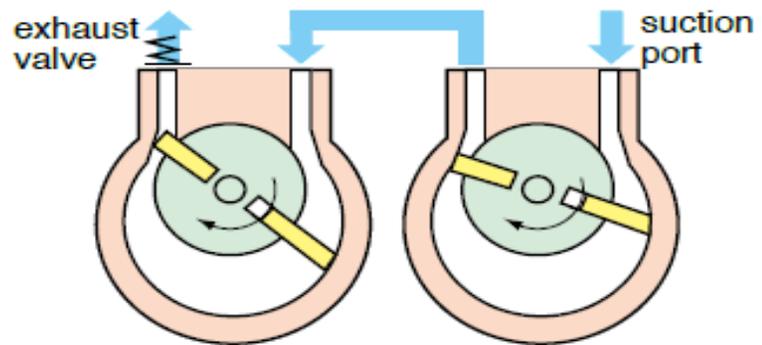


Vane Pump

## HOW OIL VANE PUMPS WORK



Exhaust process of  
2 stage Oil-Sealed  
Rotary Pumps



# Technical

## Calculation of pumping Speed

### HOW TO SELECT A VACUUM PUMP

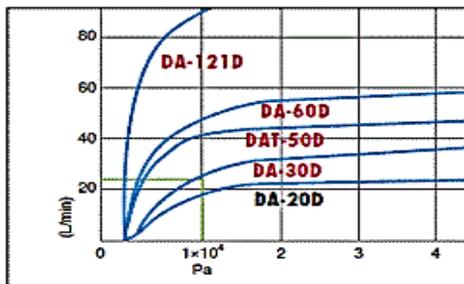
Pumping time calculation

$$t = \frac{V \text{ Tank Volume (L)}}{S \text{ Pumping speed (L/min)}} \times 2.303 \log \frac{P_1 \text{ First pressure (Pa)}}{P_2 \text{ Ultimate pressure (Pa)}}$$

$$t_0 = t_1 + t_2 + t_3 + \dots$$

**example 1**

We want to decrease pressure from atmospheric pressure (100kPa) to 10kPa in 50 liter of tank within 5 minutes. Which pump is suitable?



From this example, 23 L/min or larger pumping speed is required, so model DA-30D is recommended. Please also take consideration of vacuum hose leak.

$$S = \frac{V}{t} \times 2.303 \log \frac{P_1}{P_2}$$

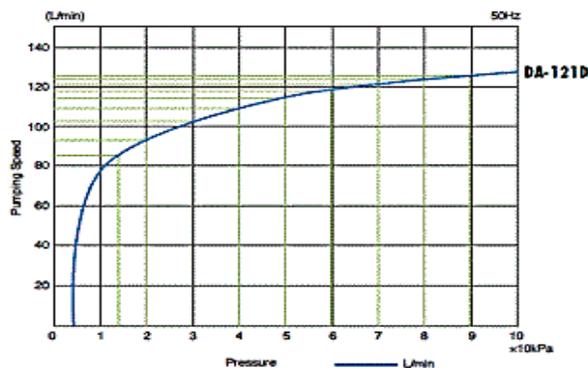
$$S = \frac{50}{5} \times 2.303 \log \frac{100000}{10000}$$

↓

$$S \approx 23 \text{ L/min (at 10000Pa)}$$

**example 2**

How long does it take to decrease pressure from atmospheric pressure (100kPa) to 13kPa in 80 liter of tank? DA-121D is used at this case.



$$S = \frac{V}{t} \times 2.303 \log \frac{P_1}{P_2}$$

Pressure Range	Pumping Speed (L/min)	Time (min)	Calculation
Atmospheric pressure 90kPa	S <sub>1</sub> =124L/min	t <sub>1</sub> = $\frac{80}{124}$	2.303 log $\frac{101324}{90000}$ =0.08
90kPa × 80kPa	S <sub>2</sub> =123L/min	t <sub>2</sub> = $\frac{80}{123}$	2.303 log $\frac{90000}{80000}$ =0.08
80kPa × 70kPa	S <sub>3</sub> =122L/min	t <sub>3</sub> = $\frac{80}{122}$	2.303 log $\frac{80000}{70000}$ =0.09
70kPa × 60kPa	S <sub>4</sub> =120L/min	t <sub>4</sub> = $\frac{80}{120}$	2.303 log $\frac{70000}{60000}$ =0.10
60kPa × 50kPa	S <sub>5</sub> =116L/min	t <sub>5</sub> = $\frac{80}{116}$	2.303 log $\frac{60000}{50000}$ =0.13
50kPa × 40kPa	S <sub>6</sub> =111L/min	t <sub>6</sub> = $\frac{80}{111}$	2.303 log $\frac{50000}{40000}$ =0.16
40kPa × 30kPa	S <sub>7</sub> =108L/min	t <sub>7</sub> = $\frac{80}{108}$	2.303 log $\frac{40000}{30000}$ =0.21
30kPa × 20kPa	S <sub>8</sub> =96L/min	t <sub>8</sub> = $\frac{80}{96}$	2.303 log $\frac{30000}{20000}$ =0.34
20kPa × 13kPa	S <sub>9</sub> =86L/min	t <sub>9</sub> = $\frac{80}{86}$	2.303 log $\frac{20000}{13000}$ =0.40

$$t_0 = t_1 + t_2 + \dots + t_9 = 1.59 \text{ min}$$

***Leading the performance in vacuum products***

***Cost Reduction 30% ~ 50%***

"We don't believe valves should be expensive  
It should only be clean, reliable and robust"



**This is What We Do :**

- \* Guarantee Superior Quality
- \* Saving as much as 60%
- \* Registered US Federal Government Supplier
- \* Materials Originated from US Government Designated Countries
- \* Lowest Cost Of Ownership

